MCF/ RBL

Modern Coach Factory Raebareli आधुनिक रेल डिब्बा कारखाना, रायबरेली	DOC NO.: MCF/RBL/QMF 8002 REV NO: 01 DATE: 17.04.2018

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21/378

RLY	NFR	COACH NO	204637/C			DATE OF DISPATCH	29-08-2020
Type	LWSCN1	Shell No.	20G049	DISPATCH TO	SSE/C&W/KIR	FUR.NO.	LSCN-1662

1. Railway Board's Order No. : 2020/M(C)/142/2,DATED-01-05-2020
2. Tare Weight of Coach : 41.24 Tonnes
3. Carrying Capacity : (a) Seating: 80 (b) Sleeping: 80 (c) Luggage: NIL

4. Special feature:

A	Choke of 5/6 mm in DV side replace with 9 mm in both type (KBI & Faiv.)letter no. MC/LHB/Brake, DT. 27.09.18

5. SHELL LEADING DIMENSIONS:

S NO	DESCRIPTION	DIMENSION (MM)	
1	Maximum length over body	23700	
2	Maximum width over body	3240	
3	Maximum height from Rail Level	4039	
4	CBC height/Buffer height from Rail level 1105 +0/-10	NPP / PP	1098/1104

6. TRACEABILITY OF SHELL ITEMS:

S NO		ITEM		MAKE/SUPPLIER	SERIAL NO			
1	Under frame	Front Part	PP END	M/s-SFPL				
			NPP END	M/s-NE CHD				
		Complete		MCF/RBL/AIRCON	20G049			
2	Lav. side wall			M/S-ATHANACY ALD	LAV.1		LAV.2	
				M/S-ATHANACY ALD	LAV.4		LAV.3	
3	Side wall	LH SIDE		MCF/RBL(CONT.AAA)	04/01			
		RH SIDE		MCF/RBL(CONT.AAA)	04/02			
4	End wall	PP END		M/S-RAIL TECH				
		NPP END		M/S-RAIL TECH				
5	Roof			MCF/CONT	32			
6	Centre Buffer Coupler			M/S-ESCORTS	PP	4024	NPP	4009

7. AIR BRAKE TEST REPORT:

S NO	ITEM	DESCRIPTION	SPEC. VALUE	OBSERVED
1	Full brake application	Reduce pressure of BP from 5.0 to 3.4 kg/cm².	6 – 10 sec.	08 sec
		Max. pressure in BC	3.0 ±0.15 kg/cm².	3.0 kg/cm²
		All Brake are applied	OK	OK
2	Insensitivity	Exhaust BP @ 0.3 kg/cm²/min.	No brake application	OK
3	Sensitivity	Exhaust BP @ 0.1 kg/cm²/Sec, after 06 Sec.	Brake must apply	OK

8. PAINTING DETAILS:

S NO	DESCRIPTION	TYPE OF PAINT	MAKE	APPLICATION BY MCF/ CONTRACTOR (SUPPLY & APPLY)	AVERAGE GLOSS VALUE	DATE OF COMPLETION
1	Paint	P.U	VIBGYOR	M/S-VIBGYOR	75/95	26.08.2020
2	Insulation	Satisfactory				

SSE/QC/MCF/RBL

वरि०अनु० अभियंता
गुणवत्ता विभाग
मे०डि०का०, रायबरेली (लालगंज)

MODERN COACH FACTORY, RAEBARELI आधुनिक रेल डिब्बा कारखाना, रायबरेली	DOC NO.: MCF/RBL/QMF 8002	
	REV NO.: 01	
	DATE: 16.05.2016	

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/**2020-21/378**

RLY	N	F	R	Coach No.	2	0	4	6	3	7	/	C	-	DATE OF DISPATCH	2	9	0	8	2	0	2	0

DISPATCH	SSE/C&W/KIR	Type	L	W	S	C	N	1	Shell No.	2	0	G	0	4	9	FUR .NO	LSCN - 1662

9. DETAIL OF BOGIES:

ITEMS	NPP Side				PP Side			
Bogie No	200298				200297			
Bogie Type	FIAT				FIAT			
Frame no.	ECBT-408				ECBT-417			
Bolster no.	MCF/RBL-2091				AMIT-443			
Axle No	20 V– 9887 RWF		20 V– 4853 RWF		20 V– 4697 RWF		20 W – 0043 RWF	
Wheel Dia	917.189	917. 243	917.199	917.187	917.229	917.135	917.222	917.242
Wheel Disc No	TZ 11-19 78431-9WE9	TZ 12-19 76830-9VF0	TZ 07-19 25743-7RK6	TZ 01-19 2197-8XH9	TZ 07-19 63336-9RK7	TZ 07-19 65011-9RP3	TZ 11-19 83099-9WG8	TZ 12-19 76825-9VD6
R.B. Nos.	12-19 34843	11-19 33771	11-19 44069	11-19 33775	11-19 31941	11-19 44172	12-19 34856	11-19 43012
CT R B Make	TIMKEN		TIMKEN		TIMKEN		TIMKEN	

10. SECONDARY SUSPENSION LOAD DEFLECTION VALUES : -

DESCRIPTION	Bogie NPP side		Bogie PP side	
	Secondary 1	Secondary 2	Secondary 1	Secondary 2
Make & Nos.	AVADH RAIL INFRA Sr. NO- 02-20 7672	AVADH RAIL INFRA Sr. NO- 02-20 7682	AVADH RAIL INFRA Sr. NO- 02-20 7639	AVADH RAIL INFRA Sr. NO- 02-20 7757

11. TRACEABILITY OF BOGIE ITEMS :-

S. NO	ITEM	MAKE/ SUPPLIER	SERIAL NO.	
			NPP SIDE	PP SIDE
1.	Yaw Damper	IAI	301549,301495	301408,301581
2.	Primary outer Spring	CMGBD	12-19 F07-401-(405,415,390,332)	12-19 F07-401-(539,577,486,354)
3.	Primary Inner Spring	CMGBD	01-20 F06-400(605,480,785,820)	01-20 F06-400(536,779,315,788)
4.	Primary Damper	GABRIEL	01-20 (12325,12315,12323,12327)	01-20 (12355,12384,12365,12314)
5.	Secondary Damper	GABRIEL	12-19 (4638,4632)	01-20 (4617,4616)
6.	Lateral Damper	KONI	04-19 0844	04-19 00438
7.	Brake Cylinder	KNORR	C (1894,0874,3130,4432)-K-29	C (1831,0876,3268,4583,)-K-29
8.	Brake Caliper	KNORR	C-(8526,8631,0809,0728)-29	C-(8528,8632,0972,0876)-29
9.	Brake Disc	KBI	24217794 0059-07/20,24217799 0019-07/20 24210806 0034-04/20,24210805 0020-04/20	24208528 0028-01/20,24208528 0026-01/20 24217797 0045-07/20,24217798 0072-07/20
10.	Ball Joint Control Arm	GMT		
11.	Lateral Bump Stop	GMT		
12.	Traction Centre make	RF		
13.	Traction lever make	JI		
14.	Ball joint traction lever	GMT		
15.	Ball joint traction centre	GMT		
16.	Leveling Valve	ESCORT/KNORR	1908,16-19 B-3980	16-19 B 3632,16-19 B 3894
17.	Check Valve	KNORR/ ESCORT	05-2019 18774	1907
18.	Anti roll bar Make	SARITA		
19.	Roll Link make	SARITA /GMT		
20.	Fork make	RF		
21.	Control Arm Upper	KUMAR	3302,3318,3819,3318	3319,3220,3315,3317
22.	Control Arm Lower	KUMAR	2639,2651,2854,2865	2328,2652,2864,3267
23.	Phonic Wheel	KBI	K 07-19	K 07-19

Signature of SSE/Bogie/QC

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	Modern Coach Factory Raebareli आधुनिक रेल डिब्बा कारखाना, रायबरेली	DOC NO.: MCF/RBL/QMF 8002 REV NO: 01 DATE: 17.04.2018

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21/378

RLY	NFR	COACH NO	204637/C			DATE OF DISPATCH	29-08-2020
Type	LWSCN1	Shell No.	20G049	DISPATCH TO	SSE/C&W/KIR	FUR.NO.	LSCN-1662

12. TRACEABILITY OF FURNISHING ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO(NPP/PP)
1	Air Brake Module	M/s-KBI	5957-28/20
2	Distribution valve	M/s-KBI	2020G11857
3	Pull box	M/s-KBI	
4	FIBA	M/s-KBI	9041/29,9314/29
5	Foot Step	M/S-SUPER SPARK INDS FARIDABAD	
6	Decoupling arrangement	M/S-ELASTOMER INDS MUMBAI	
7	Floor board	M/S-SHREE RAM PNL GOVINDGARH	
8	PVC	M/S-RESPONSIVE INDS DELHI	
9	Lavatory inlay	M/S-SEEMA INDS BHOPAL	
10	UIC Vestibule (PPE)	M/S-SUNCREAST INDS KOLKATA	
11	UIC Vestibule (NPPE)	M/S-SUNCREAST INDS KOLKATA	
12	Gangway bridge mounting (PPE)	M/s-MAHAVEER METAL WORKS, KXH	
13	Gangway bridge mounting (NPPE)	M/s-MAHAVEER METAL WORKS, KXH	
14	Body Side Window	M/S-SWALKA KEL INDS KOLKATA	
15	Emergency Window	M/S-SWALKA KEL INDS KOLKATA	
16	Lavatory/hopper Window	M/S-BET INDS PUNJAB	
17	Side panel	M/S-HINDUSTAN FIBER GLASS WORKS VADODRA	
18	Roof Ceiling	M/S-A.B.COMPOSITE KOLKATA	
19	Door way Ceiling	M/S-ZAAM TOOLS RBL	
20	Body Side Doors	M/S-SVARN INFRATEL LTD DELHI	
21	Vestibule Door(PPE)	M/s-KALSI INDS LUDHIYANA	
22	Vestibule Door(NPPE)	M/s-KALSI INDS LUDHIYANA	
23	Bio Tank	M/S-JSL LIFE STYLE LTD	
24	Presurized Flushing(Elect.pneumatic)	M/S-AIRFLOW	
25	Auxiliary Water Tank	M/s-OASIS	
26	Under Slung Water Tank (2X685L)	M/s-SHIVALIK FAST MOHALI	
27	Under Slung Water Tank (1x685L)	M/s-AMIT ENGG MOHALI	
28	Health Faucet	M/S-KAPCO VALVES JALANDHAR	
29	Lotah Filler Tap	M/S-KAPCO VALVES JALANDHAR	
30	Controlled discharge tap	M/s-AGMECO PVT LTD UK	
31	Lavatory Doors	M/S-J.R INDS JALANDHAR	
32	Seat & Berth	M/S-OVPL INDS MUMBAI (SLIDING)	
33	Ventury grill	NA	
34	RFID	NA	

Reema

SSE/QC/MCF/RBL

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MCF/RBL

	Modern Coach Factory Raebareli आधुनिक रेल डिब्बा कारख़ाना, रायबरेली	DOC NO.: MCF/RBL/QMF 8002 REV NO: 01 DATE: 17.04.2018

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21/378

RLY	NFR	COACH NO	204637/C			DATE OF DISPATCH	29-08-2020
Type	LWSCN1	Shell No.	20G049	DISPATCH TO	SSE/C&W/KIR	FUR.NO.	LSCN-1662

13. MODIFICATION (IF ANY) : NIL

14. DEVIATION (IF ANY) : NIL

15. ITEM FITTED ON THE COACH ON TRIAL : NIL

S NO	ITEM PARTICULARS	PURPOSE	REPORT Frequency	REFERENCE & PERIOD OF TRIAL

16. WARRANTY:

S NO	COMPONENTS	WARRANTY
1	Brake Pad, wheels, flushing valves, push gravity cocks, moldings, window glasses, mirrors, curtain clutch wire etc. (items which are consumable in nature)	NIL
2	Other coach furnishing sub assemblies(bought out items)	24 months from the date of dispatch of coach OR 30months from the date of supply of material whichever is earlier.

NOTE:

1. This warranty covers free supply of parts which wear out and fails within warranty period of normal service.
2. This doesn't covers faults arising out of accident, non standard maintenance practices, abnormal use or mishandling, vandal activity, arson & deficient/pilferage etc.
3. This doesn't cover any consequential liabilities or damages/loss incurred by anybody; furthermore, it shall in no caseextend to repayment, return of the coach or replacement of complete coach.
4. Whether a defective part is to be replaced or repaired shall be at the discretion of MCF/RBL.
5. For any complain/ suggestion please Mail at qualityrcfrbl@gmail.com
6. Painting on supply & apply contract :- supply of material and application shall be warranted for a period of three years from Application for any manufacturing /Application as per clause -4,para- V of RDSO specification no .M&C/PCN/100/2013-Given below

S.No	Time period	Gloss Retention (initial gloss >85 unit at 60º)	Colour Retention rating on 0-10 scale (initial rating of painted panels/coach or ISC/RAL shade card shall be taken as 10)	Adherence of paints (with each other and with substrate) Cross-cut tape adhesion test as per ASTM D:3359/97(or latest)
1	After 1 year	80% of initial gloss	7	5B
2	After 2 year	70% of initial gloss	6	5B
3	After 3 year	60% of initial gloss	5	4B

If any imperfection is noticed or any defect arises during the warranty –period due to improper material used or due to bad workmanship, the contractor shall be bounded to set right the defect/ imperfection on free of cost basis at the base depot of the coach.

SSE/QC/MCF/RBL	SME/AME/QC/MCF/RBL	Dy.CQM/MCF/RBL
वरि0अनु0 अभियंता गुणवत्ता विभाग रे0डि0का0, रायबरेली (लालगंज)	सहायक यांत्रिक अभियन्ता/गुणवत्ता-1 Assistant Mechanical Engineer / Quality-1 आधुनिक रेल डिब्बा कारखाना, रायबरेली Modern Coach Factory, Raebareli	सुधीर कुमार Sudhir Kumar उप मुख्य गुणवत्ता प्रबन्धक Dy. Chief Quality Manager आधुनिक रेल डिब्बा कारखाना, रायबरेली Modern Coach Factory, Raebareli

FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB EOG NON AC COACH.

ELECTRICAL TEST CERTIFICATE FOR LHB EOG NON AC COACH.

TYPE COACH	**LWSCN**		**SHELL/COACH NO**	**204637/C**	
RAILWAY	**NFR**	**ELECT. FIT DATE**	**27-08-2020**	**MCF FUR. NO.**	**SCN-1662**

Sr. no.	Description of tests	Remarks
1.	PUMP EQUIPMENTS	OK
2.	LIGHTS, NL,LAP CHARGING SOCKETS	OK
3.	WORKING OF ACCIDENTAL, EMERGENCY LIGHTS.	OK
4.	RAILWAY CARRIAGE FAN	OK
5.	WHEEL SLIDE PROTECTION SYSTEM (**WSP**)	OK
6.	WORKING OF 9 KVA TRANSFORMER	OK
7.	WORKING OF REGULATED BATTERY CHARGER/EMERGENCY BATTERY CHARGER.	OK
8.	SAFETY :	--
8.1.	FUSES AND THEIR RATING	OK
8.2	CONTROL CIRCUIT	OK
8.3	POWER CIRCUIT	OK

Senior Section Engineer
Quality control / Electrical
Modern Coach Factory Raebareli

ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
01.	Fitment of Switch board cabinet.(set of panel) Make/Sr.no.: **ABROL** On Board: **2020/07/238B** HT Panel: **2020/07/264A**	EDTS 355, Rev`01'.Am-3	**01 SET**
02.	Provision of 9 KVA 750/415/190V, 03Ø AC. Make: **VIMAL** Sr no.: **VTC 3089 LHB 4135**	RDSO/PE/SPEC/TL 0158, 2010, Rev`0',Ty I.	**01**
03.	Mounting of 09KVA TFR.	As per drg no 1.10113.0.76.300.001,Alt –B.	OK
04.	Provision of Pump equipment with pump box. Make: **DR AUTO** Sr no : **20/08/0009** Pump 1: **4761** Pump 2: **4813**	As per spec no. EDTS186,REV-A,AM-2	**01 SET**
05.	Provision & Mounting of Pump controller. Make: **KIND** SL.no.:**20070133**	As per Spec. EDTS186 Rev-a Am-2, & drg no. CC71328 & LW70020	**01**
06.	4.5 Kw Under slung type Constant Voltage Regulated Battery charger cum Emergency battery charger Make: **ELECTRONIC** Sr. no.: **07200086**	As per spec no. RDSO/PE/SPEC/AC/0183-2015(REV.-1)	**01**
07.	Provision of Feeder Junction Box Make : **AUTO**	EDTS-328 REV-C,AM-4,Type-II,COR-2	**01 SET**
08.	Provision of IVC dummy Socket assembly.	As per Drg. No. LW71302,Alt-nil	**01 SET**
09.	Battery fuse box +ve Make :**RICHMOND**	As per LW 71001,Alt- H	**01**
10.	Battery fuse box –ve Make :**RICHMOND**	As per LW 71002,Alt-I	**01**
11.	Provision of Battery boxes/ Cradles. Make: **HITECH**	As per Drg. No. 110113.0.76.700.005 W/O item 5,22,23,26 & 27,Alt-C or Latest.	**01**
12.	Provision of batteries Type: 110 V, 120 AH VRLA SMF Battery Set. Make: **HBL** Lug Date:**07/19**	As per RDSO/PE/SPEC/AC/0009-2014 (Rev-2) with inner cell connectors or Latest.	**01 SET**

Senior Section Engineer
Quality control / Electrical
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ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
13.	Fitment of Railway carriage Fan 400mm Sweep, 110V AC with crash worthy features. Make: **CG POWER**	As per Drg. No. ICF/SK-7-6-158,alt-g. RDSO/PE/SPEC/TL/0021-2005 (Rev-3) with RCF annex-1,am-1.	**30**
14.	Fitment of LED Light fittings for Cabin, Doorway and Gangway area. 9 watt. Make:**RT VISION**	As per RDSO/PE/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1 .Type-B1. Drg. No. CC76453.	**26**
15.	Fitment of LED Light fittings for Night Light with berth indication Type-E (1 watt). Make: **RT VISION**	As per RDSO/PE/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1, ICF/STB-7-6-053.Type- E. Drg. No. CC76461	**10**
16.	Fitment of LED Light fittings for Lavatory Lights. 9 Watt. Make: **RT VISION**	As per RDSO/PE/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1Type-D. Drg. No. LW76092.	**04**
17.	Fitment of LED Light fittings for PACIL. Make: **KAVERI**	As per RDSO/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1Type-I. Drg. No. LW76098.	**02**
18.	Fitment of Accidental Emergency Light (AEL) Make: **INTEG**	As per RDSO/SPEC/AC/0180-2016,Rev-0 ,Type-II.	**04**
19.	Provision of Cable binder	Drg. No. CC76120,Item - 1,2,3.100mm,200mm,300mm respectively.	**OK**
20.	Provision of Cable Jacket System.	EDTS-138,Cor-2,Item-5,7,8,9,11.	**OK**

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ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
21.	Provision of Switch plate assembly along with mobile charging sockets. Make: **SSK**	EDML-086, Rev-6, Am-1, Table-1, Item-1.	**10**
22.	Provision of Switch plate assembly along with mobile charging sockets. Make: **SSK**	EDML-086, Rev-6, Am-1, Table-1, Item-2.	**10**
23.	Provision of Switch plate assembly along with mobile charging sockets. Make: **SALZER**	EDML-086, Rev-5, Am-1, Table-1, Item-3.	**20**
24.	Provision of High Capacity Inter – Vehicular Coupler Unit (ZS Coupling) (500 A, 750 V,3 ph, 50 Hz). Make: 1.(NPP): **PRIME ELECT.** 2.(PP): **PRIME ELECT.**	As per Spec. no. RDSO/PE/SPEC/AC/0177(Rev.-0)-2013 with annexure-A, B.	**01 SET**
25.	Mounting of Inter Vehicle coupler	As per drg no.1.10113.0.74.000.001,Alt-B	**OK**
26.	Provision of Wheel Set Earthing equipment. Make:- NPP: **PRIME ELECT.** PP: **PRIME ELECT.**	EDTS101,REV-C,AM-1	**01 SET**
27.	Provision of Anti Skid Disk Brake System.(WSP) Make :**KNORR** Sr no : **0120175134**	As per MDTS 077,Rev.-2 M/s"FAIVELEY" or "Knorr Bremse", or "ESCORTS"	**01 SET**

SSE/EL/QC वरिष्ठ अनुभाग अभियन्ता गुणवत्ता नियंत्रण आ०रे०डि०का० / लालगंज / रायबरेली S.S.E./Elect-QC/M.C.F./LLJ/RBL	**AWM(ELECT.)/MCF/RBL** **SEE(P)/MCF/RBL** स० कार्य प्रबन्धक / विद्युत आ०रे०डि०का० / रायबरेली A.W.M./Electrical/MCF/RBL