



Modern Coach Factory Raebareli

आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002

REV NO: 01

DATE: 17.04.2018

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21/365

RLY	NFR	COACH NO	204596/C	DATE OF DISPATCH	26-Aug-20
Type	LWSCN1	Shell No.	20G021	DISPATCH TO	SSE/C&W/KIR
				FUR.NO.	LSCN-1631

1. Railway Board's Order No. : 2020/M(C)/142/2, Dated-01.05.2020
2. Tare Weight of Coach : 41.24 Tonnes
3. Carrying Capacity : (a) Seating: 80 (b) Sleeping: 80 (c) Luggage: NIL

4. Special feature:

A Choke of 5/6 mm in DV side replace with 9 mm in both type (KBI & Faiv.) letter no. MC/LHB/Brake, DT. 27.09.18

5. SHELL LEADING DIMENSIONS:

S NO	DESCRIPTION	DIMENSION (MM)
1	Maximum length over body	23700
2	Maximum width over body	3240
3	Maximum height from Rail Level	4039
4	CBC height/Buffer height from Rail level 1105 +0/-10	NPP / PP 1104/1104

6. TRACEABILITY OF SHELL ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1	Under frame	Front PP END	M/S-SFPL 2/20
		Part NPP END	M/S-SFPL 2/20
		Complete	MCFRBL-V4U TECHIE 20G021
2	Lav. side wall	M/S-INDIRA CHENNAI	LAV.1
		M/S-INDIRA CHENNAI	LAV.4
3	Side wall	LH SIDE	MCFRBL(AAA/RBL)CONT. 9
		RH SIDE	MCFRBL(AAA/RBL)CONT. 9
4	End wall	PP END	M/S-P.D.STEEL
		NPP END	M/S-P.D.STEEL
5	Roof	M/S-UNIVERSAL	39
6	Centre Buffer Coupler	M/S-FRONTIER	PP 164P2 NPP 73P2

7. AIR BRAKE TEST REPORT:

S NO	ITEM	DESCRIPTION	SPEC. VALUE	OBSERVED
1	Full brake application	Reduce pressure of BP from 5.0 to 3.4 kg/cm ² .	6 – 10 sec.	7 sec
		Max. pressure in BC	3.0 ±0.15 kg/cm ² .	3.0 kg/cm ²
		All Brake are applied	OK	OK
2	Insensitivity	Exhaust BP @ 0.3 kg/cm ² /min.	No brake application	OK
3	Sensitivity	Exhaust BP @ 0.1 kg/cm ² /Sec, after 06 Sec.	Brake must apply	OK

8. PAINTING DETAILS:

S NO	DESCRIPTION	TYPE	MAKE	APPLICATION BY MCF/ CONTRACTOR	AVERAGE	DATE OF
		OF PAINT		(SUPPLY & APPLY)	GLOSS VALUE	COMPLETION
1	Paint	P.U	VIBGYOR	M/S-VIBGYOR (S&A)	90/89	20-Jul-20
2	Insulation			Satisfactory		

SSE/QC/MCF/RBL

वरि०अनु० अभियंता
गुणवत्ता विभाग
रे०डि०का०, रायबरेली (तालगंज)



MODERN COACH FACTORY, RAEBARELI

आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002

REV NO.: 01

DATE: 16.05.2016

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21/365

RLY	N	F	R	Coach No.	2	0	4	5	9	6	/	C	-	DATE OF DISPATCH	2	6	0	8	2	0	2	0
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DISPATCH	SSE/C&W/KIR	Type	L	W	S	C	N	1	Shell No.	2	0	G	0	2	1	FUR .NO	LSCN - 1631
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9. DETAIL OF BOGIES:

ITEMS	NPP Side				PP Side			
Bogie No	200706				200705			
Bogie Type	FIAT				FIAT			
Frame no.	ECBT-731				ECBT-730			
Bolster no.	SHIVLIKA -123				SHIVLIKA -122			
Axle No	20 W - 6189 RWF	20 W - 9753 RWF	20 Y - 6334 RWF	20 Y - 5574 RWF	20 W - 6189 RWF	20 W - 9753 RWF	20 Y - 6334 RWF	20 Y - 5574 RWF
Wheel Dia	917.50	917.54	917.51	917.59	917.48	917.60	917.49	917.58
Wheel Disc No	TZ 06-19 24433-9MG8	TZ 07-19 49577-9PJ8	TZ 12-19 91793-8WF8	TZ 11-19 87409-9W12	TZ 06-19 54232-9PF0	TZ 06-19 52423-9PF0	TZ 12-19 91774-9WJ0	TZ 11-19 84846-9VC7
R.B. Nos.	01-20 401110	01-20 400953	01-20 403877	01-20 401525	12-19 37797	12-19 33217	01-20 404209	01-20 400537
CT R B Make	TIMKEN		TIMKEN		TIMKEN		TIMKEN	

10. SECONDARY SUSPENSION LOAD DEFLECTION VALUES :-

DESCRIPTION	Bogie NPP side		Bogie PP side	
	Secondary 1	Secondary 2	Secondary 1	Secondary 2
Make & Nos.	RESISTOFLEX Sr. NO- 03-20 13674	RESISTOFLEX Sr. NO- 03-20 13924	RESISTOFLEX Sr. NO- 06-20 14402	RESISTOFLEX Sr. NO- 6-20 13868

11. TRACEABILITY OF BOGIE ITEMS :-

S. NO	ITEM	MAKE/ SUPPLIER	SERIAL NO.	
			NPP SIDE	PP SIDE
1.	Yaw Damper	IAI	303933,304185	304015,304133
2.	Primary outer Spring	CMAFI	06-20 1100-(56,67,65,64)	06-20 1100-(274,271,242,269)
3.	Primary Inner Spring	CMAFI	06-20 1101-(20,148,268,20)	06-20 1101-(106,216,104,82)
4.	Primary Damper	GABRIEL	01-20 (14654,14679,14640,14657)	01-20 (14643,14660,14650,14651)
5.	Secondary Damper	IAI	01-20 (302724,302829)	01-20 (302230,302540)
6.	Lateral Damper	KONI	04-19 01782	04-19 01576
7.	Brake Cylinder	KNORR	C (8136,6754,6746,8134)-K-29	C (8131,6753,6760,8130)-K-29
8.	Brake Caliper	KNORR	C-(4080,4141,4142,4082)-29	C-(4073,4143,4144,4079)-29
9.	Brake Disc	KBI	24210800 0015-03/20,24210800 0012-03/20 24210798 0058-03/20,24210798 0059-03/20	24210792 0025-03/20,24210791 0071-03/20 24210798 0060-03/20,24210797 0063-03/20
10.	Ball Joint Control Arm	GMT		
11.	Lateral Bump Stop	GMT		
12.	Traction Centre make	(SF)SARITA		
13.	Traction lever make	JI		
14.	Ball joint traction lever	SGA		
15.	Ball joint traction centre	GMT/BASANT		
16.	Leveling Valve	ESCORT	1912,1912	1912,1912
17.	Check Valve	ESCORT	1912	1912
18.	Anti roll bar Make	EMSON		
19.	Roll Link make	SARITA/GMT		
20.	Fork make	RNG		
21.	Control Arm Upper	KUMAR/RVE	N2725,N2778,N3014,N2767	080120-5,120120-2,210120-3,130120-1
22.	Control Arm Lower	KUMAR/RVE	N2721,D2031,D2114,D2718	2018B34,090120-2,090120-3B130120-3
23.	Phonic Wheel	KBI	K 06-20	K 06-20

Signature of SSE/Bogie/QC



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Type	LWSCN1	Shell No.	20G021	DISPATCH TO	SSE/C&W/KIR
				FUR.NO.	LSCN-1631

12. TRACEABILITY OF FURNISHING ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO(NPP/PP)
1	Air Brake Module	M/s-KBI	5655 23/20
2	Distribution valve	M/s-KBI	2020E11358
3	Pull box	M/s-KBI	
4	FIBA	M/s-KBI	9385/29,9544/29
5	Foot Step	M/S- SUPER SPARKS LTD FARIDABAD	
6	Decoupling arrangement	M/S-ELASTOMER MUMBAI	
7	Floor board	M/S-SHREE RAM PNL	
8	PVC	M/S-RESPONSIVE INDS	
9	Lavatory inlay	M/S-SEEMA BHOPAL	
10	UIC Vestibule (PPE)	M/S-SUNCREAST KOLKATA	
11	UIC Vestibule (NPPE)	M/S-SUNCREAST KOLKATA	
12	Gangway bridge mounting (PPE)	M/s- MAHAVEER METAL WORKS, KXH	
13	Gangway bridge mounting (NPPE)	M/s- MAHAVEER METAL WORKS, KXH	
14	Body Side Window	M/S-AJL IR PUNJAB	
15	Emergency Window	M/S-F.P.KOLKATA	
16	Lavatory/hopper Window	M/S-BET INDS PUNJAB	
17	Side panel	M/S-HF VADODARA	
18	Roof Ceiling	M/S-A.B.COMPOSITE	
19	Door way Ceiling	M/S-ZAAM TOOL RBL	
20	Body Side Doors	M/s- SVARN INFRATEL	
21	Vestibule Door(PPE)	M/s- KALSI LDH	
22	Vestibule Door(NPPE)	M/s- KALSI LDH	
23	Bio Tank	M/s-JSL LIFE STYLE	
24	Presurized Flushing(Elect.pneumatic)	M/S-AIR FLOW	
25	Auxiliary Water Tank	M/s- OASIS	
26	Under Slung Water Tank (2X685L)	M/s- SHIVALIK FAST MOHALI	
27	Under Slung Water Tank (1x685 L)	M/s- AMIT ENG.MOHALI	
28	Health Faucet	M/s- KAPCO VALVES JUC	
29	Lotah Filler Tap	M/s- KAPCO VALVES JUC	
30	Controlled discharge tap	M/s-AGMECO PVT LTD	
31	Lavatory Doors	M/S-JR JUC	
32	Seat & Berth	M/S-OVPL SILICON MUMBAI(SLIDING)	
33	Ventury grill	NIL	
34	RFID	NIL	


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Type	LWSCN1	Shell No.	20G021	DISPATCH TO	SSE/C&W/KIR
				FUR.NO.	LSCN-1631

13. MODIFICATION (IF ANY) : NIL

14. DEVIATION (IF ANY) : NIL

15. ITEM FITTED ON THE COACH ON TRIAL : NIL

S NO	ITEM PARTICULARS	PURPOSE	REPORT Frequency	REFERENCE & PERIOD OF TRIAL

16. WARRANTY:

S NO	COMPONENTS	WARRANTY
1	Brake Pad, wheels, flushing valves, push gravity cocks, moldings, window glasses, mirrors, curtain clutch wire etc. (items which are consumable in nature)	NIL
2	Other coach furnishing sub assemblies(bought out items)	24 months from the date of dispatch of coach OR 30months from the date of supply of material whichever is earlier.

NOTE:

- This warranty covers free supply of parts which wear out and fails within warranty period of normal service.
- This doesn't covers faults arising out of accident, non standard maintenance practices, abnormal use or mishandling, vandal activity, arson & deficient/pilferage etc.
- This doesn't cover any consequential liabilities or damages/loss incurred by anybody; furthermore, it shall in no case extend to repayment, return of the coach or replacement of complete coach.
- Whether a defective part is to be replaced or repaired shall be at the discretion of MCF/RBL.
- For any complain/ suggestion please Mail at qualityrcfrbl@gmail.com
- Painting on supply & apply contract :- supply of material and application shall be warranted for a period of three years from Application for any manufacturing /Application as per clause -4, para- V of RDSO specification no .M&C/PCN/100/2013-Given below

S.No	Time period	Gloss Retention (initial gloss >85 unit at 60°)	Colour Retention rating on 0-10 scale (initial rating of painted panels/coach or ISC/RAL shade card shall be taken as 10)	Adherence of paints (with each other and with substrate) Cross-cut tape adhesion test as per ASTM D:3359/97(or latest)
1	After 1 year	80% of initial gloss	7	5B
2	After 2 year	70% of initial gloss	6	5B
3	After 3 year	60% of initial gloss	5	4B

If any imperfection is noticed or any defect arises during the warranty-period due to improper material used or due to bad workmanship, the contractor shall be bounded to set right the defect/ imperfection on free of cost basis at the base depot of the coach.

SSE/QC/MCF/RBL	SME/AME/QC/MCF/RBL	Dy.CQM/MCF/RBL

वरिष्ठ निरीक्षक अभियंता
गुणवत्ता विभाग
रेडिओ, रायबरेली (लातगंज)

Assistant Mechanical Engineer / Quality-1
आधुनिक रेल डिब्बा कारखाना, रायबरेली
Modern Coach Factory, Raebareli

सुधीर कुमार
उप मुख्य गुणवत्ता प्रबन्धक
Dy. Chief Quality Manager
आधुनिक रेल डिब्बा कारखाना, रायबरेली
Modern Coach Factory, Raebareli



Modern Coach Factory Raebareli
आधुनिक रेल डिब्बा कारखाना, रायबरेली

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FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB EOG NON AC COACH.

ELECTRICAL TEST CERTIFICATE FOR LHB EOG NON AC COACH.

TYPE COACH	LWSCN	SHELL/COACH NO	204596/C
RAILWAY	NFR	ELECT. FIT DATE	24-08-2020
		MCF FUR. NO.	SCN-1631
Sr. no.	Description of tests		Remarks
1.	PUMP EQUIPMENTS		OK
2.	LIGHTS, NL,LAP CHARGING SOCKETS		OK
3.	WORKING OF ACCIDENTAL, EMERGENCY LIGHTS.		OK
4.	RAILWAY CARRIAGE FAN		OK
5.	WHEEL SLIDE PROTECTION SYSTEM (WSP)		OK
6.	WORKING OF 9 KVA TRANSFORMER		OK
7.	WORKING OF REGULATED BATTERY CHARGER/EMERGENCY BATTERY CHARGER.		OK
8.	SAFETY :		--
8.1.	FUSES AND THEIR RATING		OK
8.2.	CONTROL CIRCUIT		OK
8.3.	POWER CIRCUIT		OK

Senior Section Engineer
Quality control / Electrical
Modern Coach Factory Raebareli





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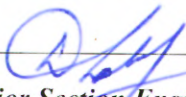
REV NO: 01

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ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
01.	Fitment of Switch board cabinet.(set of panel) Make/Sr.no.: AMIT ENGG. On Board: AE/USBC/1826 HT Panel: AE/USBC/1791	EDTS 355, Rev'01'.Am-3	01 SET
02.	Provision of 9 KVA 750/415/190V, 03Ø AC. Make: VIMAL Sr no.: VTC 3089 LHB-3856	RDSO/PE/SPEC/TL 0158, 2010, Rev'0'.Ty I.	01
03.	Mounting of 09KVA TFR.	As per drg no 1.10113.0.76.300.001.Alt -B.	OK
04.	Provision of Pump equipment with pump box. Make: KIND Sr no : 0116 Pump 1: 20070321 Pump 2: 20070322	As per spec no. EDTS186,REV-A,AM-2	01 SET
05.	Provision & Mounting of Pump controller. Make: KIND SL.no.: 20050097	As per Spec. EDTS186 Rev-a Am-2, & drg no. CC71328 & LW70020	01
06.	4.5 Kw Under slung type Constant Voltage Regulated Battery charger cum Emergency battery charger Make: WAVES Sr. no.: W4K5B 201469	As per spec no. RDSO/PE/SPEC/AC/0183-2015(REV.- I)	01
07.	Provision of Feeder Junction Box Make : RSI	EDTS-328 REV-C,AM-4,Type- II,COR-2	01 SET
08.	Provision of IVC dummy Socket assembly.	As per Drg. No. LW71302,Alt-nil	01 SET
09.	Battery fuse box +ve Make : RICHMOND	As per LW 71001,Alt- H	01
10.	Battery fuse box -ve Make : RICHMOND	As per LW 71002,Alt-I	01
11.	Provision of Battery boxes/ Cradles. Make: HITECH	As per Drg. No. 110113.0.76.700.005 W/O item 5,22,23,26 & 27,Alt-C or Latest.	01
12.	Provision of batteries Type: 110 V, 120 AH VRLA SMF Battery Set. Make: AMARA RAJA Lug Date:06/20	As per RDSO/PE/SPEC/AC/0009-2014 (Rev-2) with inner cell connectors or Latest.	01 SET


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ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
13.	Fitment of Railway carriage Fan 400mm Sweep, 110V AC with crash worthy features. Make: CG POWER	As per Drg. No. ICF/SK-7-6-158,alt-g. RDSO/PE/SPEC/TL/0021-2005 (Rev-3) with RCF annex-1,am-1.	30
14.	Fitment of LED Light fittings for Cabin, Doorway and Gangway area. 9 watt. Make: RT VISION	As per RDSO/PE/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1 .Type-B1. Drg. No. CC76453.	26
15.	Fitment of LED Light fittings for Night Light with berth indication Type-E (1 watt). Make: RT VISION	As per RDSO/PE/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1, ICF/STB-7-6-053.Type- E. Drg. No. CC76461	10
16.	Fitment of LED Light fittings for Lavatory Lights. 9 Watt. Make: RT VISION	As per RDSO/PE/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1Type-D. Drg. No. LW76092.	04
17.	Fitment of LED Light fittings for PACIL. Make: KAVERI	As per RDSO/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1Type-I. Drg. No. LW76098.	02
18.	Fitment of Accidental Emergency Light (AEL) Make: INTEG	As per RDSO/SPEC/AC/0180-2016,Rev-0 ,Type-II.	04
19.	Provision of Cable binder	Drg. No. CC76120,Item - 1,2,3.100mm,200mm,300mm respectively.	OK
20.	Provision of Cable Jacket System.	EDTS-138,Cor-2,Item-5,7,8,9,11.	OK

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ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
21.	Provision of Switch plate assembly along with mobile charging sockets. Make: SALZER	EDML-086, Rev-6, Am-1, Table-1, Item-1.	10
22.	Provision of Switch plate assembly along with mobile charging sockets. Make: SALZER	EDML-086, Rev-6, Am-1, Table-1, Item-2.	10
23.	Provision of Switch plate assembly along with mobile charging sockets. Make: SALZER	EDML-086, Rev-5, Am-1, Table-1, Item-3.	20
24.	Provision of High Capacity Inter – Vehicular Coupler Unit (ZS Coupling) (500 A, 750 V, 3 ph, 50 Hz). Make: 1.(NPP): PRIME ELECT. 2.(PP): PRIME ELECT.	As per Spec. no. RDSO/PE/SPEC/AC/0177(Rev.-0)-2013 with annexure-A, B.	01 SET
25.	Mounting of Inter Vehicle coupler	As per drg no.1.10113.0.74.000.001,Alt-B	OK
26.	Provision of Wheel Set Earthing equipment. Make:- NPP: PRIME ELECT. PP: PRIMEELECT.	EDTS101,REV-C,AM-1	01 SET
27.	Provision of Anti Skid Disk Brake System.(WSP) Make : KNORR Sr no : 0120011466	As per MDTs 077,Rev.-2 M/s"FAIVELEY" or "Knorr Bremse", or "ESCORTS"	01 SET

	
SSE/EL/QC वरिष्ठ अनुभाग अभियन्ता	AWM(ELECT.)/MCF/RBL SEE(P)/MCF/RBL

गुणवत्ता नियंत्रण
आ०रे०डि०का० / लालगंज / रायबरेली
S.S.E./Elect-QC/M.C.F./LLJ/RBL

स० कार्य प्रबन्धक / विद्युत
आ०रे०डि०का० / रायबरेली
A.W.M./Electrical/MCF/RBL

