



Modern Coach Factory Raebareli

आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002

REV NO: 01

DATE: 17.04.2018

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2019-20/898

RLY	C	R	-	Coach No.	1	9	7	0	8	4	/	C	DATE OF DISPATCH	1	7	-	1	0	-	1	9
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DISPATCH TO	SSE/STOCK/CSTM	Type	L	W	S	C	N	1	Shell No.	9	7	4	6	7	FUR.NO.	LSCN-1242
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1. **Railway Board's Order No.** : 2019/M(C)/142/2, Dated: 13-06-20192. **Tare Weight of Coach** : 41.24 Tones3. **Carrying Capacity** : (a) Seating: 80 (b) Sleeping: 80 (c) Luggage: NIL4. **Special feature**: -1.- Choke of 5/6 mm in DV side replace with 9 mm in both type (KBI & Faiveley) letter no. MC/LHB/Brake, Dated 27.09.2018

2.- RFID(Radio frequency identification) fitted for traceability of coach

5. SHELL LEADING DIMENSIONS

S NO	DESCRIPTION	DIMENSION (MM)
1.	Maximum length over body	23700
2.	Maximum width over body	3240
3.	Maximum height from Rail Level	4039
4.	CBC height/Buffer height from Rail level 1105 +0/-10	1) 1099 (NPPE) 2) 1105 (PPE)

6. TRACEABILITY OF SHELL ITEMS:

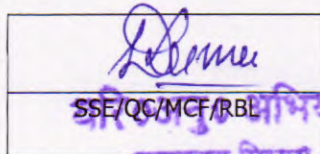
S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1.	Under frame	Front Part	PP END M/s-M.T.F
		NPP END	M/s-M.T.F
		Complete	M/s-M.T.F
2.	Lav. side wall	M/S-MIDAS GUJRAT	LAV.1 - LAV.2 -
		M/S-MIDAS GUJRAT	LAV.3 - LAV.4 -
		M/S-MIDAS GUJRAT	LAV.3 - LAV.4 -
3.	Side wall	LH SIDE	MCF/RBL(CONTRACTOR V4U)
		RH SIDE	MCF/RBL(CONTRACTOR V4U)
4.	End wall	PP END	M/s-P.D. STEEL PANCHKULA
		NPP END	M/s-DTL PUNE
5.	Roof	M/s-MCF/RBL/CON	109
6.	Centre Buffer Coupler	M/S-ESCORT LTD	PP END 1669 NPP END 1570

7. AIRBRAKE TEST REPORT:

S NO	ITEM	DESCRIPTION	SPEC. VALUE	OBSERVED
1.	Full brake application	➤ Reduce pressure of BP from 5.0 to 3.4 kg/cm ² . ➤ Max. pressure in BC ➤ All Brake are applied	6 – 10 sec. 3.0 ±0.15 kg/cm ² . OK	09 Sec. 3.0 kg/cm ² OK
2.	Insensitivity	➤ Exhaust BP @ 0.3 kg/cm ² /min.	No brake application	OK
3.	Sensitivity	➤ Exhaust BP @ 0.1 kg/cm ² /Sec, after 06 Sec.	Brake must apply	OK

8. PAINTING DETAILS:

S NO	DESCRIPTION	TYPE OF PAINT	MAKE	APPLICATION BY MCF/ CONTRACTOR(SUPPLY & APPLY)	AVERAGE GLOSS VALUE	DATE OF COMPLETION
1.	Paint	P.U	M/s -KANSAL NEROLAC	Supply & apply	89/87	21.09.19
2.	Insulation			Satisfactory		



SSE/QC/MCF/RBL

मुद्रांकित विभाग

रेडिओ, रायबरेली (बालगंज)



MODERN COACH FACTORY, RAEBARELI

आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002

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9. DETAIL OF BOGIES:

ITEMS	NPP Side				PP Side			
Bogie No	197039				197040			
Bogie Type	FIAT				FIAT			
Frame no.	AML-09				AML-11			
Bolster no.	SCI-196				SCI-200			
Axle No	19 R - 3353 RWF		18 F - 8832 RWF		19 R - 3057 RWF		19 R - 2014 RWF	
Wheel Dia	917.501	917.489	917.534	917.525	917.466	917.44	917.5	917.531
Wheel Disc No	TZ 12-18 17874-8WR2	TZ 05-19 50548-9PE7	TZ 03-19 30784-9MH7	TZ 05-19 41806-9PH3	TZ 01-19 21451-9XH4	TZ 05-19 45584-9OI8	TZ 02-19 26602-9MJ2	TZ 03-19 30151-9MG2
R.B. Nos.	05-18-29497	05-18-28693	02-18-15864	07-18-41241	05-18-29495	05-18-28794	05-18-26851	05-18-12984
CT R B Make	SKF		SKF		SKF		SKF	

10. SECONDARY SUSPENSION LOAD DEFLECTION VALUES :-

DESCRIPTION	Bogie NPP side		Bogie PP side	
	Secondary 1	Secondary 2	Secondary 1	Secondary 2
Make & Nos.	TAYAL & CO. Sr.NO.19-08 3071	TAYAL & CO. Sr.NO.19-07 2367	TAYAL & CO. Sr.NO.19-08 3067	TAYAL & CO. Sr.NO.19-08 3107

11. TRACEABILITY OF BOGIE ITEMS :-

S. NO	ITEM	MAKE/SUPPLIER	SERIAL NO.	
			NPP SIDE	PP SIDE
1.	Yaw Damper	KBI	18488,18481	18485,18477
2.	Primary outer Spring	CMFSK	07-19 1100-558(79,499,44,24)	07-19 1100-558(191,54,161,249)
3.	Primary Inner Spring	CMFSK	03-19 1101-064(496,277,72,167)	03-19 1101-064(87,486,88,298)
4.	Primary Damper	KONI	03-19 (03754,03572,01688,03217)	03-19 (00570,00465,00450,00483)
5.	Secondary Damper	IAI	07-19 (263487,263336)	07-19 (263485,263939)
6.	Lateral Damper	GABRIEL	11-18 858	11-18 857
7.	Brake Cylinder	FAV	E19(326,659,066,888)	(E19-886,F19-093,059,E19-397)
8.	Brake Caliper	FAV	(E19-704,F19-702,689,691)B	F19(692,690,701,703)B
9.	Brake Disc	KBI	24193652 0033-28/19,24193654 0055-28/19 24173130 0049-09/19,24193661 0052-30/19	24195449 0031-31/19,24195449 0033-31/19 24193661 0079-29/19,24193661 0080-29/19
10.	Ball Joint Control Arm	AR		
11.	Lateral Bump Stop	ARYAN		
12.	Traction Centre make	SARITA		
13.	Traction lever make	SARITA		
14.	Ball joint traction lever	AR		
15.	Ball joint traction centre	AR		
16.	Leveling Valve	KNORR	16-19-B-3977,16-19-B-4013	16-19-B-3666,16-19-B-3595
17.	Check Valve	KNORR	05-19-18751	05-19-18755
18.	Anti roll bar Make	EMSON		
19.	Roll Link make	SARITA/AR,SARITA/GMT		
20.	Fork make	EMSON		
21.	Control Arm Upper	SF	224,195,285,30	484,332,360,141
22.	Control Arm Lower	SF	152,114,119,SF	249,308,118,SF
23.	Phonic Wheel	KNORR	K-07-19	K-07-19

Signature of SSE/Bogie/QC



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12. TRACEABILITY OF FURNISHING ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1.	Air Brake Module	M/S- KBI, FARIDABAD	3689 36/19
2.	Pull box	M/S- KBI, FARIDABAD	
3.	Distribution valve	M/S- KBI, FARIDABAD	2019 J 8854
4.	FIBA	M/S- KBI, FARIDABAD	PP-7545/29 NPP-7562/29
5.	Foot Step	M/s- SUPER SPAR K PVT. LTD. FARIDABAD	
6.	Decoupling arrangement	M/S-ELASTOMER LINING WORKS, MUMBAI	
7.	Floor board	M/s- SHRI RAM PANELS,	
8.	PVC	M/S RESPONSIVE IND.	
9.	Lavatory Inlay	M/s- SEEMA IND. BHOPAL	
10.	UIC Vestibule (PPE)	M/S-SUNCREST IND.KOLKATA	
11.	UIC Vestibule (NPPE)	M/S-KIRAN RUBBER PRODUCT, PUNE	
12.	Gangway bridge mounting (PPE)	M/S- RAKESH IRON STORE, KXH	
13.	Gangway bridge mounting (NPPE)	M/S- RAKESH IRON STORE, KXH	
14.	Body Side Window	M/S- MACIDON BHOPAL	
15.	Emergency Window	M/s-AGF INDS KOLKATA	
16.	Hopper Window	M/S- SHATABDHI VADODARA+VEDANSH RBL	
17.	Side panel	M/S-WONDER LAMINATE KOLKATA	
18.	Roof ceiling	M/s-ACME INDIA DELHI	
19.	Door way ceiling	M/S-JAMM TOOLS RBL	
20.	Body Side Doors 1,3	M/S- JVR INDS ,LDH	
21.	Body Side Doors 2,4	M/S- JBM INDUSTRIES, FARIDABAD	
22.	Vestibule Door(PPE)	M/S- HANSPAL, KXH	
23.	Vestibule Door(NPPE)	M/S- HANSPAL, KXH	
24.	Bio Tank with pressurized flushing	M/S- OMAX AUTO GURGAON HR	
25.	Auxiliary Water Tank	M/S- AMIT ENG. MOHALI	
26.	Under Slung Water Tank(2X685L)	M/S- AMIT ENG. MOHALI	
27.	Under Slung Water Tank (1X685L)	M/S- AMIT ENG. MOHALI	
28.	Controlled Discharge Tap	M/s- AGMECO (P) LTD. UK	
29.	Flexible Faucet	M/s-KAPCO VALES JALANDHAR	
30.	Lotah Filler Tap	M/s-KAPCO VALES JALANDHAR	
31.	Lavatory Doors	M/S -KALSI LTD.LDH	
32.	Seat & Berth	M/S- SUKATA TRACTOR PARTS PVT.LTD. CDG	
33.	RFID	M/s-TECH SOLUTION GURGAON	Sr.105053,105054

(Signature)
SSE/QC/MCF/RBL
गुणवत्ता विभाग

३० डि० का०, रायबरेली (लातमज)



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13. MODIFICATION (IF ANY) : NIL

14. DEVIATION (IF ANY) : NIL

15. ITEM FITTED ON THE COACH ON TRIAL : NIL

S NO	ITEM PARTICULARS	PURPOSE	REPORT Frequency	REFERENCE & PERIOD OF TRIAL

16WARRANTY:

S NO	COMPONENTS	WARRANTY
1	Brake Pad, wheels, flushing valves, push gravity cocks, moldings, window glasses, mirrors, clutch wire etc. (items which are consumable in nature)	NIL
2	Other coach furnishing sub assemblies(bought out items)	24 months from the date of dispatch of coach OR 30 months from the date of supply of material whichever is earlier.

NOTE:

- This warranty covers free supply of parts which wear out and fails within warranty period of normal service.
- This doesn't covers faults arising out of accident, non standard maintenance practices, abnormal use or mishandling, vandal activity, arson & deficient/pilferage etc.
- This doesn't cover any consequential liabilities or damages/loss incurred by anybody; furthermore, it shall in no case extend to repayment, return of the coach or replacement of complete coach.
- Whether a defective part is to be replaced or repaired shall be at the discretion of MCF/RBL.
- For any complain/ suggestion please Mail at qualityrcfbl@gmail.com
- Painting on supply & apply contract :- supply of material and application shall be warranted for a period of three years from date of Application for any manufacturing /Application as per clause -4,para- V of RDSO specification no .M&C/PCN/100/2013-Given below

S.No	Time period	Gloss Retention (initial gloss >85 unit at 60°)	Colour Retention rating on 0-10 scale (initial rating of painted panels/coach or ISC/RAL shade card shall be taken as 10)	Adherence of paints (with each other and with substrate)Cross-cut tape adhesion test as per ASTM D:3359/97(or latest)
1	After 1 year	80% of initial gloss	7	5B
2	After 2 year	70% of initial gloss	6	5B
3	After 3 year	60% of initial gloss	5	4B

If any imperfection is noticed or any defect arises during the warranty –period due to improper material used or due to bad workmanship, the contractor shall be bounded to set right the defect/ imperfection on free of cost basis at the base depot of the coach.

SSE/QC/MCF/RBL	SME/QC/MCF/RBL	Dy.CQM/MCF/RBL

गुणवत्ता विभाग
रेडिओका, रायबरेली (लालगंज)

ज्योतिरिन्द्र सिंह
Senior Mechanical Engineer/Quality
आधुनिक रेल डिब्बा कारखाना, रायबरेली
ModernCoachFactory Raebareli

ज्योतिरिन्द्र सिंह
Dy. Chief Quality Manager
आधुनिक रेल डिब्बा कारखाना, रायबरेली
Modern Coach Factory, Raebareli



Modern Coach Factory Raebareli
आधुनिक रेल डिब्बा कारखाना, रायबरेली

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FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

ELECTRICAL TEST CERTIFICATE FOR LHB/EOG NON AC COACHES

TYPE COACH	LWSCN	SHELL/COACH NO	197084/C
RAILWAY	CR	DATE OF DESPATCH	
Sr no	Description of test	Remarks	
1.	PUMP EQUIPMENTS	OK	
2.	LIGHTS, NL,LAP CHARGING SOCKETS	OK	
3.	RAILWAY CARRIAGE FAN	OK	
4.	WHEEL SLIDE PROTECTION SYSTEM (WSP)	OK	
5.	WORKING OF 9 KVA TRANSFORMER	OK	
6.	WORKING OF REGULATED BATTERY CHARGER	OK	
7.	SAFETIES :		
7.1.	FUSES AND THEIR RATING	OK	
7.2	CONTROL CIRCUIT	OK	
7.3	POWER CIRCUIT	OK	

Senior Section Engineer
Quality control / Electrical
Modern Coach Factory Raebareli



Modern Coach Factory Raebareli
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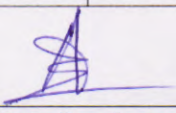
DATE:18.01.2017

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FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

01.	Switch board cabinet Make : HIND RECTIFIERS On Board Sr no : H 355 19 H-413 HT Panel Sr no : H 355 19 H-411	EDTS 333, Rev` 01'Am-1	01
02.	Pump equipment with PLC controller & pump box Make : DR AUTO Sr no PA: 2019/09/0023 Sr no.1 : 19080630 Sr no.2 : 19080191 Srno.CPA: 2019/07/096-DR AUTO	As per spec EDTS 186,Rev-a, Am- 2	01
03.	Emergency light system for EOG type coaches (AEL), Make : DR AUTO	EDTS 151,Rev -c Am-1 & 2	04
04.	Passenger Alarm Cum Indication Light (PACIL) Make: KAVERI	As per RDSO/PE/SPEC/TL/0091-2016,REV-01, TYPE-I	02
05.	Fitment of Switch Plate Assly(Cabin Side) Make : RECORD /SALZER	EDML 086,Rev-03, ITEM-01	20
06.	Fitment of Switch Plate Assly Corridor Side),Make : RECORD /SALZER	EDML 086, Rev 03, ITEM-02	20
07.	Railway carriage Fan 400mm Sweep, 110V DC with crash worthy features. Make: CG POWER	IS 6680/92,First Rev, RCF Amdt 4, Col I, Ty XI, RCF Cor I.	30
08.	Cabin,Corridor,doorway and Gangway Lights. Make: RT VISION	As per RDSO/PE/SPEC/TL-0091(REV-1) TYPE B-1	26
09.	Lavatory Light Make: RT VISION	As per RDSO/PE/SPEC/TL/0091-2016,REV-01, TYPE-D &	04
10.	Night Light Fitting (LED BASED) Sticker For Berth Number On Night light Fitting For LHBSCN(80-BERTHER)Coaches Make : DR AUTO	CC76289 & CC76443	09


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Quality control / Electrical
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FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

11.	Battery fuse box +ve Make : RADIANT	LW 71001,Alt-F	01
12.	Battery fuse box -ve Make : RADIANT	LW 71002,Alt-F	01
13.	Regulated battery charger Make : WAVES Sr no: W4K5H 19513	As per RDSO/pe/spec/ac/0129, Rev.-1 (2009)	01
14.	9KVA transformer Make : VIMAL Sr no : VTC 3089 LHB-1998	As per RDSO/PE/SPEC/TL 0158, 2010, Rev`0',Ty I.	01
15.	ZS coupling 400A/750V/03Ph/50hz. Make : PRIME ELECT.	As per spec No EDTS 105,Rev`e' Am-3, TYPE-2	01 set
16.	Feeder junction boxes. Make : INDORAIL	EDTS-328 REV-C	01 set
17.	Wheel set earthing equipment. Make : CHANDA & CHANDA	EDTS101,REV-C,AM-1	02 sets
18.	Wheel Slide Protection System (WSP) Make : KNORR Sr no : 0119040945	M/s : KNORR	01 set
19.	110V,120AH,VRLA SMF BATTERY SET WITH 19 MONOBLOCK (6V EACH) PRECHARGED,WIH MODIFIED TRAY TOSKED-644 Make : AMARA RAJA Lug date : 08/19	RDSO/pe/spec/ac-0009 rev-1- 2008 amdt-1	01 set
20.	Battery box for LHB coaches. Make : TECHNO	CC 91205	01

SSE/EL/QC	AWM(ELECT.)/MCF/RBL
वरिष्ठ अनुभाग अभियन्ता	SEE(P)/MCF/RBL

गुणवत्ता नियंत्रण
आपरेटिंग/लालगंज/रायबरेली
S.S.E./Elect-QC/M.C.F./LLJ/RBL

वरिष्ठ विद्युत अभियन्ता
रेल कोच फैक्टरी, रायबरेली, लखनऊ
Sr. Electrical Engineer / RCF / RBL / Lucknow