



# Modern Coach Factory Raebareli

आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002

REV NO: 01

DATE: 17.04.2018

## ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2018-19/559

RLY	C	R	-	Coach No.	1	8	1	4	8	8	/	C	DATE OF DISPATCH	2	6	-	0	9	-	1	8
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DISPATCH TO	Sr.DME(COG)/BB	Type	L	W	A	C	C	N	Shell No.	8	3	1	8	5	-	2	0	1	8	-	1	9
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1. Railway Board's Order No. : 2018/M (C)/142/2 dated -14-09-2018

2. Tare Weight of Coach : 45.6 Tonnes

3. Carrying Capacity : (a) Seating: 72 (b) Sleeping: 72 (c) Luggage: NIL

### 4. SHELL LEADING DIMENSIONS:

S NO	DESCRIPTION	DIMENSION (MM)
1.	Maximum length over body	23700
2.	Maximum width over body	3240
3.	Maximum height from Rail Level	4250
4.	CBC height/Buffer height from Rail level 1105 +0/-10	1) 1103 (NPPE) 2) 1097 (PPE)

### 5. TRACEABILITY OF SHELL ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1.	Underframe	Front Part	PP END M/S NECHD 263
			NPP END M/S NECHD 7118
	Complete	MCF/RBL 83185	
2.	Lav.side wall	M/S CONTRACTOR V4U	LAV.1 519 LAV.2 520
		M/S CONTRACTOR V4U	LAV.3 521 LAV.4 522
3.	Side wall	LH SIDE	M/S CONTRACTOR V4U 174
		RH SIDE	M/S CONTRACTOR V4U 174
4.	End wall	PP END	M/S P.D. STEEL 18
		NPP END	M/S P.D. STEEL 18
5.	Roof	M/s JSL	03
6.	Centre Buffer Coupler	M/S ESCORT	PP END 5539 NPP END 5584

### 6. AIRBRAKE TEST REPORT:

S NO	ITEM	DESCRIPTION	SPEC. VALUE	OBSERVED
1.	Full brake application	<ul style="list-style-type: none"> <li>➤ Reduce pressure of BP from 5.0 to 3.4 kg/cm<sup>2</sup>.</li> <li>➤ Max. pressure in BC</li> <li>➤ All Brake are applied</li> </ul>	6 – 10 sec. 3.0 ±0.15 kg/cm <sup>2</sup> . OK	08 sec. 3.0 kg/cm <sup>2</sup> OK
2.	Insensitivity	<ul style="list-style-type: none"> <li>➤ Exhaust BP @ 0.3 kg/cm<sup>2</sup>/min.</li> </ul>	No brake application	OK
3.	Sensitivity	<ul style="list-style-type: none"> <li>➤ Exhaust BP @ 0.1 kg/cm<sup>2</sup>/Sec, after 06 Sec.</li> </ul>	Brake must apply	OK

### 7. PAINTING DETAILS:

S NO	DESCRIPTION	TYPE OF PAINT	MAKE	APPLICATION BY MCF/ CONTRACTOR(SUPPLY & APPLY)	AVERAGE GLOSS VALUE
1.	Paint	P.U	M/S -GS	SUPPLY & APPLY	91/87
2.	Insulation			Satisfactory	

*Lamma*  
SSE/QC/MCF/RBL

सुपरवाइजर विभाग  
रेल डिब्बा कारखाना, रायबरेली (उत्तर प्रदेश)





MODERN COACH FACTORY, RAEBARELI  
आधुनिक रेल डिब्बा कारखाना, रायबरेली

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RLY	C	R		Type	L	W	A	C	C	N	Shell No.	8	3	1	8	5	-	-	-

8. DETAIL OF BOGIES :

ITEMS	NPP Side				PP Side			
Bogie No	181423				181424			
Bogie Type	LWACCN				LWACCN			
Frame no.	VS/RBL-1220				VS/RBL-1222			
Bolster no.	AMIT-1108				AMIT-611			
Axle No	18F -8720 RWF		18 F -8438 RWF		18 P- 9227 RWF		18F - 8272RWF	
Wheel Dia	917.535	917.571	917.533	917.562	917.504	917.602	917.516	917.641
Wheel Disc No	TZ-07-18 34219-8QN3	TZ-07-18 34218-8QN3	TZ-07-18 33989-8RG3	TZ07-18 33998-8RG3	TZ07-18 33031-8QP1	TZ07-18 34792-8RH1	TZ07-18 33987-8RH1	TZ07-18 34217-8QN3
R.B. Nos.	05-18 37113	05-18 37236	05-18 27135	05-8 27287	05-18 36673	04-18 24961	04-18 25830	04-18 24895
CT R B Make	SKF		SKF		SKF		SKF	

9. SECONDARY SUSPENSION LOAD DEFLECTION VALUES

DESCRIPTION	Bogie NPP side				Bogie PP side			
	Secondary 1		Secondary 2		Secondary 1		Secondary 2	
	Outer	Inner	Outer	Inner	Outer	Inner	Outer	Inner
Make & Nos.	CMFSK09-18-8836-456-7	CMFSK07-18-9513-443-163	CMFSK09-18-8836-456-02	CMFSK07-18-9513-443-280	CMFSK09-18-8836-456-64	CMFSK07-18-9513-443-139	CMFSK09-18-8836-456-12	CMFSK07-18-9513-443-77
Compressed Ht. at Tested Load	510	467.5	510	466.5	510	467.5	510	468
Alignment deviation (mm)	11	9	10	9	10	8	10	9

10. TRACEABILITY OF BOGIE ITEMS:

S. NO	ITEM	MAKE/ SUPPLIER	SERIAL NO.	
			NPP SIDE	PP SIDE
1.	Yaw Damper	KNORR	9532,9524,	9533,9536
2.	Primary outer Spring	RSK	08-18 03Y- (1622,1775,1860,2284)	08-18 03Y(1832,2160,2764,1651)
3.	Primary Inner Spring	CMGBD	07-18-143-82(275,336,371,361)	07-18-143-82 (386,405,246,236)
4.	Primary Damper	GBES	08-18(00963,00975,00964,00961)	08-18(00940,00973,00937,00979)
5.	Secondary Damper	KNORR	07-18 5464,06-18 5307	06-18(5308,5309)
6.	Lateral Damper	KNORR	06-18 3940	06-18 3941
7.	Brake Cylinder	ESCORT	44708,45233,44297,44603	44706,45232,44299,44602
8.	Brake Caliper	ESCORT	24767,25172,24442,24664	24765,25171,24444,24663
9.	Brake Disc	FAV	08-18(1337,1338,1225,1254) -D133561-300	08-18(1301,1308,1206,1184) -D133561-300
10.	Ball Joint Control Arm	AR		
11.	Lateral Bump Stop	AR		
12.	Traction Centre make	SARITA		
13.	Traction lever make	JJ		
14.	Ball joint traction lever	AR		
15.	Ball joint traction centre	AR		
16.	Secondary Rubber Pad	WINLANE		
17.	Rubber Spring	AR		
18.	Anti roll bar make	SARITA		
19.	Roll Link make	SARITA/PRAG		
20.	Fork make	EMSON		
21.	Control Arm Upper	RVE	RVE,1308148-2,140818-2,030818-2	120818-2,130818-1,170818-2,120818-2,
22.	Control Arm Lower	RVE	450818-1,130818-1,160818-1,030818-1	140818-1,120818-1,RVE,RVE

Signature of SSE/Bogie/QC



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### 11. TRACEABILITY OF FURNISHING ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1.	Air Brake Module	M/S Escorts ltd railway equipment FBD	2018020022
2.	Pull box	M/s Faively trans. tech.india ltd baddi(HP)	
3.	Distribution valve	M/S Escorts ltd railway equipment FBD	1802A022
4.	Foot Step	M/s HITECH INER AVENTUROS PVT. LTD. RBL	
5.	Decoupling arrangement	M/s ELASTOMER LINING WORKS. MUMBAI	
6.	Floor board	M/s NARMADA FOREST PVT. LTD. BHOPAL	
7.	PVC	M/s RESPONSIVE INDS. LTD. MUMBAI	
8.	UIC Vestibule (PPE)	M/s-Suncrest ind.kolkata	
9.	UIC Vestibule (NPPE)	M/s-Suncrest ind.kolkata	
10.	Gangway bridge mounting (PPE)	M/s Rakesh iron store KXH	
11.	Gangway bridge mounting (NPPE)	M/s Rakesh iron store KXH	
12.	Body Side Window	M/s Birkan engg.pvt.ltd. GAZIABAD	
13.	Emergency Window	M/s Birkan engg.pvt.ltd. GAZIABAD	
14.	Lavatory/hopper Window	M/s Shatabdhi safety glass vadodara	
15.	Roof Ceiling	M/s MOBILITY SOLUTION LTD. MOHALI	
16.	Door way /gang way ceiling	M/s GANDHI SAFE & ALLIED, JALANDHAR	
17.	Supply Air Duct	M/s Amirchand engg.works Jalandhar	
18.	Partition panel	M/s- UNIVERSAL METAL TEK ,NOIDA	
19.	Partition pillar	M/s JR IND. Jalandhar	
20.	Side Wall panel	M/s Hindustan fibre ltd ,vadodara	
21.	AC Trough	M/s MOBILITY SOLUTION LTD. MOHALI (PP) (NPPE)	
22.	Body Side Door	M/s JBM INDUSTRIES LTD.FARIDABAD	
23.	Compartment Door (PPE)	M/s KALSI FAB PVT. LTD.	
24.	Compartment Door (NPPE)	M/s KALSI FAB PVT. LTD.	
25.	Vestibule Door(PPE)	M/s JBM, Faridabad	
26.	Vestibule Door(NPPE)	M/s JBM, Faridabad	
27.	Bio Tank	M/s FLASH FORGE(P) LTD. VIZAG	
28.	Auxiliary Water Tank	M/s Manoj Engineering, Mohali	
29.	Under Slung Water Tank ( 2X685L)	M/s Shivalic fastners pvt.ltd. mohali	
30.	Under Slung Water Tank (1x450 L)	M/s Amit Engg, Mohali	
31.	Flexible Faucet	M/s-ARHAM HI-TECH DEG. SOLUTION PVT.LTD. MUMBAI	
32.	Lotah Filler Tap	M/s-ARHAM HI-TECH DEG. SOLUTION PVT.LTD. MUMBAI	
33.	Bib cock	M/s KPR INDUSTRIES LTD. MOHALI	
34.	Lavatory Modoules	M/s-ARHAM HI-TECH DEG. SOLUTION PVT.LTD. MUMBAI	
35.	Lavatory Doors	M/s-ARHAM HI-TECH DEG. SOLUTION PVT.LTD. MUMBAI	
36.	Fire Extinguisher	M/s- AGGRAWAL FIRE SERVICE LTD. (ATASEE)	NPP-2604,PP-2517
37.	Seat & Berth	M/s Oriental veneer products, mumbai	
38.	Light Luggage Rack	M/s- Techno ind. ALD	
39.	Snack Table	M/s- MACHINO PLASTIES LTD. GURGAON	

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12. MODIFICATION (IF ANY) : NIL

13. DEVIATION (IF ANY) : NIL

14. ITEM FITTED ON THE COACH ON TRIAL : NIL

S NO	ITEM PARTICULARS	PURPOSE	REPORT	REFERENCE & PERIOD OF TRIAL
			Frequency	

### 15. WARRANTY:

S NO	COMPONENTS	WARRANTY
1	Brake Pad, wheels, flushing valves, push gravity cocks, moldings, window glasses, mirrors, curtain clutch wire etc. ( items which are consumable in nature)	NIL
2	Other coach furnishing sub assemblies(bought out items)	24 months from the date of dispatch of coach OR 30 months from the date of supply of material whichever is earlier.

#### NOTE:

- This warranty covers free supply of parts which wear out and fails within warranty period of normal service.
- This doesn't covers faults arising out of accident, non standard maintenance practices, abnormal use or mishandling, vandal activity, arson & deficient/pilferage etc.
- This doesn't cover any consequential liabilities or damages/loss incurred by anybody; furthermore, it shall in no case extend to repayment, return of the coach or replacement of complete coach.
- Whether a defective part is to be replaced or repaired shall be at the discretion of MCF/RBL.
- For any complain/ suggestion please Mail at qualityrcfbl@gmail.com
- Painting on supply & apply contract :- supply of material and application shall be warranted for a period of three years from date of Application for any manufacturing /Application as per clause -4,para- V of RDSO specification no .M&C/PCN/100/2013-Given below -

S.No	Time period	Gloss Retention (initial gloss >85 unit at 60°)	Colour Retention rating on 0-10 scale (initial rating of painted panels/coach or ISC/RAL shade card shall be taken as 10)	Adherence of paints (with each other and with substrate )Cross-cut tape adhesion test as per ASTM D:3359/97(or latest)
1	After 1 year	80% of initial gloss	7	5B
2	After 2 year	70% of initial gloss	6	5B
3	After 3 year	60% of initial gloss	5	4B

If any imperfection is noticed or any defect arises during the warranty –period due to improper material used or due to bad workmanship, the contractor shall be bounded to set right the defect/ imperfection on free of cost basis at the base depot of the coach.

 वरिष्ठ अभियंता SSE/QC/MCF/RBL रेडिंका, रायबरेली (बालगंज)	 जी.एस. पाण्डेय J.S. Pandey Assistant Mechanical Engineer/Quality आधुनिक रेल डिब्बा कारखाना, रायबरेली Modern Coach Factory, Raebareli	 Dy.COM/MCF/RBL Joginder Singh Dy. Chief Quality Manager आधुनिक रेल डिब्बा कारखाना, रायबरेली Modern Coach Factory, Raebareli
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**FOR ELECTRICAL ITEMS**

ROLLING STOCK CERTIFICATE OF LHB/EOG AC COACHES

ELECTRICAL TEST CERTIFICATE FOR LHB/EOG AC COACHES

TYPE COACH	LWACCN	SHELL/COACH NO	181488/C
RAILWAY	CR	DATE OF DESPATCH	
<b>Sr no</b>	<b>Description of tests</b>		<b>Remarks</b>
1.0	REFERENCE SPECIFICATION : L 446		
1.1	AIR CONDITIONING TEST : ELPS/TP/AC 01.		
1.2	CODE OF PRACTICE OF WIRING : ELPS/SPEC/EOG/AC-01		
2.0	INSULATION RESISTANCE : Setting of insulation monitoring relay at 30K ohms as per TD 111 of M/s LHB.		
	Observed status : HEALTHY		
3.0	AIR DELIVERY MEASUREMENT	OBSERVED VALUE	OK
3.1	Fresh Air	<b>19.96</b> Cub mtr/min	OK
3.2	Return Air	<b>46.87</b> Cub mtr/min	OK
3.3	Exhaust Air	<b>7.15</b> Cub mtr/min	OK
3.4	Conditioned Air	<b>161.46</b> Cub mtr/min	OK
4.0	<b>PRE COOLING TEST: Max 01 hr.</b> Time taken to pre cool from 45 deg centigrade to 24/22 deg C during OFF LOAD condition  PP Side : <b>20.4 °C</b> NPP Side : <b>21.8 °C</b>		OK
5.0	<b>PULL DOWN TEST: Max 02 hrs.</b> Time taken to pull down from 45 deg C to 24/22 deg C during FULL LOAD condition.  Not done		OK

  
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**FOR ELECTRICAL ITEMS**

ROLLING STOCK CERTIFICATE OF LHB/EOG AC COACHES

ELECTRICAL TEST CERTIFICATE FOR LHB EOG AC COACHES

Sr no	Description of test	Remarks
6.0	HUMIDITY CONTROL	OK
7.0	PUMP EQUIPMENTS	OK
8.0	WORKING OF EXHAUST FANS OVER LAVATORIES	OK
9.0	WORKING OF COMPOSITE PANTRY	OK
10.0	COMPARTMENT LIGHT	OK
11.0	PUBLIC ADDRESSING SYSTEM ( PAS )	OK
12.0	WHEEL SLIDE PROTECTION SYSTEM ( WSP )	OK
13.0	WORKING OF 60KVA TRANSFORMER	OK
14.0	WORKING OF REGULATED BATTERY CHARGER	OK
15.0	WORKING OF EMERGENCY BATTERY CHARGER	OK
16.0	SAFETIES :	
16.1	THERMOSTAT :	OK
16.2	ROTARY 07 SET POINTS (NORMAL CONDITION)	OK
16.3	MID SET POINTS (SENSORS FAILED CONDITIONS)	OK
16.4	HYGROSTAT	OK
16.5	CONTROL CIRCUIT	OK
16.6	POWER CIRCUIT	OK
17.0	REFRIGERANT USED	OK

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## ROLLING STOCK CERTIFICATE OF LHB/EOG AC COACHES

Sr no	Description	Drg/Spec no.	Quantity per Coach
01.	Roof mounted AC package unit for LHB AC coaches. Make : <b>AMIT ENGG.</b> Sr no of RMPU (NPP side): <b>2344-A</b> Sr no of RMPU (PP side) : <b>2358-A</b> Sr no of Microprocessor: <b>AE-17.07.110</b>	As per rdso/pe/spes/ac/0061/rev-1/2005	<b>02</b>
02.	Switch board cabinet Make : <b>AMIT ENGG.</b> Sr no : <b>AE/SB-387</b>	RDSO/PE/SPEC/AC/0184-2015 REV-0	<b>01</b>
03.	Pump equipment with PLC controller & pump box Make : <b>KALSI</b> Sr no PA : <b>7335/7/2018</b> Sr no.1 : <b>294748</b> Sr no.2 : <b>294749</b> Sr no.CPA : <b>7284/7/2018</b>	As per spec EDTS 186,Rev-a, Am- 2	<b>01</b>
04.	Double inlet centrifugal blower 415V/03Ph /50Hz /120W/450 cum mtr/hr discharge for exhausting air from lavatory & switch board cabinet Make : <b>INTEG</b>	EDTS331, TYPE-1 CORR.-1&2	<b>02</b>
05.	Door way/Gangway Light Make : <b>DR AUTO</b>	RDSO/PE/SPEC/TL/0091-2016,REV-01, TYPE-N	<b>07</b>
06.	Provision of Passenger area light(Cabin) Make: <b>DR AUTO + RT VISION</b>	As per RDSO/PE/SPEC/TL/0091-2016,REV-01, TYPE-L	<b>09</b>
07.	Corridor Light with Night light Make: <b>DR AUTO + RT VISION</b>	RDSO/PE/SPEC/TL/0091-2016,REV-01, TYPE-M	<b>09</b>
08.	Emergency light system for EOG type coaches (AEL) Make : <b>VGS</b>	EDTS 151,Rev -c Am-1 & 2	<b>04</b>
09.	Lavatory light fitting assly Make : <b>DARSHAN/ARHAN</b>	LW 76001,Alt nil	<b>04</b>
10.	Toilet indication (WC) light, Make: <b>AGASTYA</b>	As per RDSO/PE/SPEC/TL/0091-2016,REV-01, TYPE-H1	<b>04</b>
11.	Passenger alarm coach indication light Make : <b>DR AUTO</b>	LW 76005,Alt-e	<b>02</b>

  
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## ROLLING STOCK CERTIFICATE OF LHB/EOG AC COACHES

Sr no	Description	Drg/Spec no.	Quantity per Coach
12.	Razor socket for WC 110/240V. Make : <b>SSK</b>	EDML 047,Rev nil	<b>04</b>
13.	Terminal strip Make : <b>WAGO</b>	EDML 034,Rev-a	<b>01</b>
14.	Terminal connector Make : <b>WAGO</b>	EDML 037,Rev`a`	<b>04</b>
15.	Single switch 06A/250V/AC ONE WAY ,complete with steel plate & cover frame Make : <b>SSK</b>	EDML 0,64,Rev-B, Item 04.	<b>09</b>
16.	Single switch 06A/250V/AC ONE WAY complete with steel plate & cover frame Make : <b>SSK</b>	EDML 0,64,Rev-B, Item 05.	<b>09</b>
17.	Provision of switch socket combined 5PIN (06A, 250V AC) along with 1A glass fuse fitted powder coated steel plate & cover frame Make : <b>SSK</b>	EDML 0,64,Rev-B, Item -16.	<b>09</b>
18.	PA system for LHB coaches Make : <b>AHUJA</b>	EDTS 173,Rev- a Am- 1,2&3	<b>01 set</b>
19.	70AH/110V,54 Cells,02V each ,maintenance free pure lead acid tin monoblock ,battery set with 09 modules 12V each. , factory pre charged. Make : <b>HBL</b> Lug date : <b>06/17</b>	EDTS 129,Rev nil	<b>01 set</b>
20.	Battery box for LHB coaches. Make : <b>ANKUR ENGG.</b>	1 10113 0 76 700 005 w/o item 5,22 ,23 ,26 & 27.	<b>01</b>
21.	Battery fuse box +ve Make : <b>INTEG</b>	As per LW 71001,Alt- F	<b>01</b>
22.	Battery fuse box -ve Make : <b>INTEG</b>	As per LW 71002,Alt- F	<b>01</b>

  
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## ROLLING STOCK CERTIFICATE OF LHB/EOG AC COACHES

Sr no	Description	Drg/Spec no.	Quantity per Coach
23.	Emergency battery charger Make : <b>WAVES</b> Sr no: <b>WEBCG-184687</b> Make : <b>WAVES</b> Sr no: <b>WEBCG-184776</b>	EDTS 163,Rev `c' corg.- 2&3	<b>02</b>
24.	Provision of 5KVA TFR Make : <b>VIMAL</b> SL.no : <b>VTC-3089-LHB-268</b>	As Per EDTS-366,REV- NIL & CC-71510	<b>01</b>
25.	Provision of capacitor Bank Make : <b>STANDARD CAPACITORS</b> SL.no : <b>17C-411</b>	As per EDML-130 Rev- 1,Corr-1	<b>01</b>
26.	60KVA transformer Make : <b>VIMAL</b> Sr no : <b>VTC-3089-LHB-4637</b>	As per rdso/pe/spec/ac/0080/rev- 0 (2007)/Am-1&2/Corr. 1,2&3	<b>01</b>
27.	Inter Vehicle (ZS)coupler Make: <b>MAA LAXMI INDUSTRIES</b>	As per RDSO PE SPEC- 0177-2013 REV-0	<b>01</b> <b>set</b>
28.	Feeder junction boxes. Make : <b>ELECOS</b>	EDTS-328 REV-C	<b>01</b> <b>set</b>
29.	Wheel set earthing equipment. Make : <b>MAA LAXMI INDUSTRIES</b>	EDTS101,REV-C,AM-1	<b>02</b> <b>sets</b>
30.	Wheel Slide Protection System (WSP) Make : <b>ESCORT</b> Sr no : <b>180055-59399-0058</b>	M/s : <b>ESCORT</b>	<b>01 set</b>
31.	PANTRY EQUIPMENTS : Hot Case & Bottle cooler cum deep freezer Make : <b>SUPER REFRIGERATION</b>	As per EDTS -139, Rev- E ,Sec II.	<b>01</b>

 <b>SSE/EL/QC</b>	 <b>SEE(P)/MCF/RBL/ DYCEE/P&amp;P/MCF/RBL</b>
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