



Modern Coach Factory Raebareli

आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002

REV NO: 00

DATE:

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2016-17/ 342

Coach No.	1	6	2	9	0	/	C	-	DATE OF DISPATCH	0	3	0	1	2	0	1	7
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RLY	C	R	-	Type	L	W	S	C	N	Shell No.	6	7	1	4	3	-	2	0	1	6	-	1	7
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- Railway Board's Order No. : 2016/M(C)/142/1 Dated- 18.05.2016
- Tare Weight of Coach : 41.24 Tones
- Carrying Capacity : (a) Seating: 80 (b) Sleeping: 80 (c) Luggage: NIL

4. SHELL LEADING DIMENSIONS:

S NO	DESCRIPTION	DIMENSION (MM)
1.	Maximum length over body	23700
2.	Maximum width over body	3240
3.	Maximum height from Rail Level	4039
4.	CBC height/Buffer height from Rail level 1105 +0/-15	1)1099 (NPPE) 2)1105 (PPE)

5. TRACEABILITY OF SHELL ITEMS:

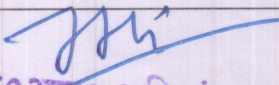
S NO	ITEM	MAKE/SUPPLIER	SERIAL NO			
1.	Underframe	M/s E.C.Blade & Tool Chandigarh	PP END	67143	NPP END	67143
	Front Part	M/s-MCF/RBL				
	Complete	M/s-MCF/RBL				
2.	Side wall	M/s-MCF/RBL	RH	67143	LH	67143
3.	End wall	PP- M/s Rail Tech, KXH	PP END	67143	NPP END	67143
		NPP- M/s Rail Tech, KXH				
4.	Roof	M/s-DTL Ancillaries Ltd. PUNE				
5.	Centre Buffer Coupler	M/s ESCORTS	PP END	6567	NPP END	6553
6.	Buffers	N.A.				

6. AIRBRAKE TEST REPORT:

S NO	ITEM	DESCRIPTION	SPEC. VALUE	OBSERVED
1.	Full brake application	<ul style="list-style-type: none"> ➤ Reduce pressure of BP from 5.0 to 3.4 kg/cm². ➤ Max. pressure in BC ➤ All Brake are applied 	6 – 10 sec. 3.0 ±0.15 kg/cm ² . OK	7 sec. 3.0 kg/cm ² OK
2.	Insensitivity	<ul style="list-style-type: none"> ➤ Exhaust BP @ 0.3 kg/cm²/min. 	No brake application	OK
3.	Sensitivity	<ul style="list-style-type: none"> ➤ Exhaust BP @ 0.1 kg/cm²/Sec, after 06 Sec. 	Brake must apply	OK

7. PAINTING DAETAILS:

S NO	DESCRIPTION	TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE
1.	Paint	P.U	VIBGYOR	93/89
2.	Insulation		Satisfactory	


 वरिष्ठ अधिकारी
 SSE/QC/MCF/RBL
 गुणवत्ता विभाग

रेडिंक 00का 0, रायबरेली (मालगंज)



**MODERN COACH FACTORY, RAEBARELI**

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8. DETAIL OF BOGIES :

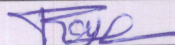
ITEMS	PP Side				NPP Side			
Bogie No	160906				160905			
Bogie Type	FIAT				FIAT			
Frame no.	MCF/RBL/ECBT-113				ECBT-159			
Bolster no.	RBL-0923				RBL-0922			
Axle No	S-1355 RWF		S-3818 RWF		S-3790 RWF		S-1745 RWF	
Wheel Dia	917.303	917.302	917.336	917.32	917.373	917.382	917.375	917.309
Wheel Disc No	00090-6017 VR 06-16	00191-6070 VR 06-16	00037-6043 VR 06-16	00106-6043 VR 06-16	00135-6106 VR 07-16	00010-6106 VR 07-16	00192-6070 VR 06-16	00158-6018 VR 06-16
R.B. Nos.	07-16 05537	09-16 07921	07-16 05952	09-16 07560	09-16 07622	09-16 07501	09-16 07879	09-16 07753
CT R B Make	TIMKEN		TIMKEN		TIMKEN		TIMKEN	

9. SECONDARY SUSPENSION LOAD DEFLECTION VALUES

DESCRIPTION	Bogie NPP side				Bogie PP side			
	Secondary 1		Secondary 2		Secondary 1		Secondary 2	
	Outer	Inner	Outer	Inner	Outer	Inner	Outer	Inner
Make & Nos.	DN15-0-1375	G 16-6-182	DN15-0-1262	G 16-6-100	DN15-0-1328	G 16-6-097	DN15-0-1383	G 16-6-096
Compressed Ht. at Tested Load	516	468	516	470	514	472	514	471
Alignment deviation (mm)	10	10	9	8	4	6	4	6

10. TRACEABILITY OF BOGIE ITEMS:

S. NO	ITEM	MAKE/SUPPLIER	SERIAL NO.	
			NPP SIDE	PP SIDE
1.	Primary outer Spring	CMGBD	10-16 1100-112(65,104,71,84)	10-16-1100-112(86,78,66,91)
2.	Primary Inner Spring	G	G 16-6	G 16-6,G 16-6A, G 16-6, G 16-6
3.	Primary Damper	KONI	06-2016(34764,34773,34750,34740)	06-2016(34759,34755,34765,34791)
4.	Secondary Damper	GEREP	KW 24-2016-301550739	KW 24-2016-301550739
5.	Lateral Damper	KONI	22-2016 5491	22-2016 5548
6.	Brake Cylinder	KBI	4694K29,4650K29,4649K29,4697K29	4695K29,4648K29,4647K29,4696K29
7.	Brake Caliper	KBI	4268-29,4341-29,4340-29,4263-29	4261-29,4339-29,4338-29,4262-29
8.	Brake Disc	KBI	24085681-39-16(0011,0033), 24085282-37-16(0026,0030)	24085284-38-16(0022,0021), 24085685-40-16(0034,0030)
9.	Ball Joint Control Arm	SGA		
10.	Lateral Bump Stop	GMT		
11.	Traction Centre make	SARITA		
12.	Traction lever make	SARITA		
13.	Ball joint traction lever	GMT		
14.	Ball joint traction centre	SGA		
15.	Secondary Rubber Pad	TECSPAK		
16.	Rubber Spring	GMT		
17.	Anti roll bar make	EMSON		
18.	Roll Link make	SARITA/MGN		
19.	Fork make	SARITA		


Signature of SSE/Bogie/QC



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11. TRACEABILITY OF FURNISHING ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1.	Air Brake Module	M/s KBI ,Palwal Haryana	16J1834
2.	Pull box	M/s KBI ,Palwal Haryana	
3.	DV	M/s KBI ,Palwal Haryana	2016J2647
4.	PVC	M/s Premier polyfilm, New Delhi	
5.	UIC Vestibule (PPE)	M/s Sun crest Industries West Bengal	
6.	UIC Vestibule (NPPE)	M/s Sun crest Industries West Bengal	
7.	Foot Step	M/s Hi-tech Infra RBL	
8.	Lavatory Inlay	M/s Oasis Fabrication Jagdhari	
9.	Decoupling arrangement	M/s Kohinoor Industries, Faridabad	
10.	Body Side Window	M/s AB Composites, Kolkata	
11.	Emergency Window	M/s AB Composites, Kolkata	
12.	Hopper Window	M/s Rail Safe, KXH	
13.	Non-AC Area Ceiling	M/s J.R. Industries, Jalandhar	
14.	Body Side Doors	M/s JBM ,Faridabad	
15.	Vestibule Door(PPE)	M/s Hans pal KXH	
16.	Vestibule Door(NPPE)	M/s Hans pal KXH	
17.	Bio Tank	M/s Rail Fab ,KXH	
18.	Auxiliary Water Tank	M/s Manoj Enterprises Mohali Punjab	
19.	Under Slung Water Tank (2X685L)	M/s Shivalik Fasteners, Mohali Punjab	
20.	Under Slung Water Tank (1X450L)	M/s Shivalik Fasteners, Mohali Punjab	
21.	Bib Cock/Controlled Discharge Tap	M/s KPR Industries, Mohali	
22.	Lavatory Doors	N/A	
23.	Seat & Berth	M/s Savitri Engg. Products Ponta Sahib, HP	
24.	Snack Table	M/s Gandhi Enterprises, Jalandhar	

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12. MODIFICATION (IF ANY) : NIL

13. DEVIATION (IF ANY) : NIL

14. ITEM FITTED ON THE COACH ON TRIAL: NIL

S NO	ITEM PARTICULARS	PURPOSE	REPORT	REFERENCE & PERIOD OF TRIAL
			Frequency	

15. WARRANTY:

S NO	COMPONENTS	WARRANTY
1	Brake blocks, wheels, push gravity cocks, flushing valves, moldings, window glasses, mirrors, roller blinds, curtain & bulbs etc. (items which are consumable in nature)	NIL
2	Other coach furnishing sub assemblies(bought out items)	24 months date of dispatch of coach or 30 months from date of supply of material whichever is earlier.

NOTE:

1. This warranty covers free supply of parts which wear out and fails within warranty period of normal service.
2. This doesn't covers faults arising out of accident, non standard maintenance practices, abnormal use or mishandling, vandal activity, arson & deficient/pilferage etc.
3. This doesn't cover any consequential liabilities or damages/loss incurred by anybody; furthermore, it shall in no case extend to repayment, return of the coach or replacement of complete coach.
4. Whether a defective part is to be replaced or repaired shall be at the discretion of MCF/RBL.
5. For any complain/ suggestion please Mail at qualityrcfbl@gmail.com

SSE/QC/MCF/RBL गुणवत्ता विभाग रेडि०का०, रायबरेली (लालगंज)	AME/QC/MCF/RBL G.S. Pandey सहायक यांत्रिक अभियंता / गुणवत्ता Assistant Mechanical Engineer/Quality आधुनिक रेल डिब्बा कारखाना, रायबरेली Modern Coach Factory Raebareli	Dy.CME/FUR/MCF/RBL उप मू.यां.अभि./फर्नि. DY CME/FURNISHING रेल कोच फैक्ट्री / रायबरेली / लालगंज RCF / RBL / LLJ





Govt. of India- Ministry of Railways
(MODERN COACH FACTORY RAEBARELI)



MCF/RBL/QEFSCN-8001

VER. 01.06.2016

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FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

ELECTRICAL TEST CERTIFICATE FOR LHB/EOG NON AC COACHES

TYPE COACH	LWSCN	SHELL/COACH NO	16290/C
RAILWAY	CR	DATE OF DESPATCH	
Sr no	Description of test	Remarks	
1.	PUMP EQUIPMENTS	OK	
2.	LIGHTS, NL,LAP CHARGING SOCKETS	OK	
3.	RAILWAY CARRIAGE FAN	OK	
4.	WHEEL SLIDE PROTECTION SYSTEM (WSP)	OK	
5.	WORKING OF 9 KVA TRANSFORMER	OK	
6.	WORKING OF REGULATED BATTERY CHARGER	OK	
7.	SAFETIES :		
7.1.	FUSES AND THEIR RATING	OK	
7.2.	CONTROL CIRCUIT	OK	
7.3.	POWER CIRCUIT	OK	

(Signature)
Senior Section Engineer
Quality control / Electrical
Modern Coach Factory Raebareli



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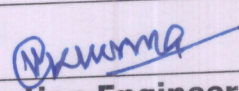


MCF/RBL/QEFSCN- 8001
VER. 01.06.2016
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FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

01.	Switch board cabinet Make : TRINITRON On board Sr no : 3377/355/084 HT panel Sr no : 3377/355/084	EDTS 333, Rev` 01`Am-1	01
02.	Pump equipment with PLC controller & pump box Make: KALSI Sr no PA: 5520/07/2016 Sr no.1: 269297/07/2016 Sr no.2: 269298/07/2016 Srno.CPA: 5507/07/2016	As per spec EDTS 186, Rev-a, Am- 2	01
03.	Emergency light system for EOG type coaches (AEL)	EDTS 151, Rev -c Am-1 & 2	04
04.	Lavatory light fitting assly	LW 76001, Alt nil	04
05.	Fitment of Passenger Alarm cum indication light (PACIL).	As per drg no. LW 76005, Alt -e 02 nos	
06.	Fitment of Switch Plate Assly (Cabin Side)	EDML 086, Rev-03.	10
07.	Fitment of Switch Plate Assly Corridor Side)	EDML 086, Rev 03.	10
08.	Fitment of Railway carriage Fan 400mm Sweep, 110V DC with crash worthy features. Make : R.KANWAR	IS 6680/92, First Rev, RCF Amdt 4, Col I, Ty XI, RCF Cor I.	30
09.	Fitment of Fluorescent light fitting for LHB type coaches.	LW 76033, Alt` c, .	04
10.	Fitment of Fluorescent light fitting, SINGLE with 110V AC/DC ballast.	CC 76213, Alt` d'.	24
11.	Night Light Fitting (LED BASED) Sticker For Berth Number On Night light Fitting For LHBSCN(80-BERTHER)Coaches	CC76289 & CC76443	10


Senior Section Engineer
Quality control / Electrical
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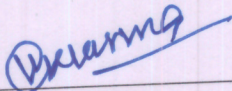
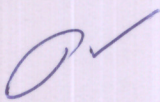


MCF/RBL/QEFSCN- 8001
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FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

12.	Fitment of Compact Fluorescent Light fitting DOUBLE with 110V AC/DC ballast.	CC 76216, Alt `c'.	02
13.	FL Tubes, 02 Feet ,18Watt ,colour temp 6500K	RDSO/PE/SPEC/TL 0011, Sec I, Rev I, 07 2001.	24
14.	Battery fuse box +ve Make : NEC	LW 71001,Alt-F	01
15.	Battery fuse box -ve Make : INTEG	LW 71002,Alt-F	01
16.	Regulated battery charger Make : HIREL Sr no: 16110254	As per RDSO/pe/spec/ac/0129, Rev.-1 (2009)	01
17.	9KVA transformer Make : PANTRONICS Sr no : 15015647	As per RDSO/PE/SPEC/TL 0158, 2010, Rev `0',Ty I.	01
18.	ZS coupling 400A/750V/03Ph/50hz. Make : S.INTERNATIONAL	As per spec No EDTS 105,Rev `e' Am-2	02 sets
19.	Feeder junction boxes. Make : NEC	EDTS-328 REV-C	02
20.	Wheel set earthling equipment. Make : CHANDA & DARSHAN	EDTS101,REV-C,AM-1	02
21.	Wheel Slide Protection System (WSP) Make : KNORR Sr no : 0116172407	M/s : KNORR	01 set
22.	110V,120AH,VRLA SMF BATTERY SET WITH 19 MONOBLOCK (6V EACH) PRECHARGED,WIHI MODIFIED TRAY TOSKED-644 Make : AMARARAJA Lug date : 12/2016	RDSO/pe/spec/ac-0009 rev-1-2008 amdt-1	01 set
23.	Battery box for LHB coaches.	CC 91205	01

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वरिष्ठ खण्ड अभियन्ता
विद्युत उत्पादन-गुणवत्ता
रेल कोच फैक्टरी / लालगंज / रायबरेली
Sr. Section Engineer
Electric Production - Quality
RCF / RBL / LLJ

उप मुख्य विद्युत अभियन्ता (उत्पादन)
रेल कोच फैक्टरी-रायबरेली, लालगंज
DY.CEE/P-RCF/RBL/LLJ