



Modern Coach Factory Raebareli

आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002

REV NO: 00

DATE:

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2016-17/ 329

Coach No.	1	6	2	8	4	/	C	-	DATE OF DISPATCH	2	9	1	2	2	0	1	6
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RLY	C	R	-	Type	L	W	S	C	N	Shell No.	6	7	1	2	4	-	2	0	1	6	-	1	7
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- Railway Board's Order No. : 2016/M(C)/142/1 Dated- 18.05.2016
- Tare Weight of Coach : 41.24 Tones
- Carrying Capacity : (a) Seating: 80 (b) Sleeping: 80 (c) Luggage: NIL

4. SHELL LEADING DIMENSIONS:

S NO	DESCRIPTION	DIMENSION (MM)
1.	Maximum length over body	23700
2.	Maximum width over body	3240
3.	Maximum height from Rail Level	4039
4.	CBC height/Buffer height from Rail level 1105 +0/-15	1)1099 (NPPE) 2)1103 (PPE)

5. TRACEABILITY OF SHELL ITEMS:

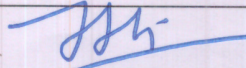
S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1.	Underframe	Front Part	M/s E.C.Blade & Tool Chandigarh
		Complete	M/s-MCF/RBL
2.	Side wall	M/s-MCF/RBL	RH 67124 LH 67124
		PP- M/s Rail Tech, KXH	PP END 67124 NPP END 67124
3.	End wall	NPP- M/s Rail Tech, KXH	
		M/s-DTL Ancillaries Ltd. PUNE	
4.	Roof	M/s ESCORTS	PP END 6591 NPP END 6593
5.	Centre Buffer Coupler	N.A.	
6.	Buffers		

6. AIRBRAKE TEST REPORT:

S NO	ITEM	DESCRIPTION	SPEC. VALUE	OBSERVED
1.	Full brake application	<ul style="list-style-type: none"> ➤ Reduce pressure of BP from 5.0 to 3.4 kg/cm². ➤ Max. pressure in BC ➤ All Brake are applied 	6 – 10 sec. 3.0 ±0.15 kg/cm ² . OK	8 sec. 3.0 kg/cm ² OK
2.	Insensitivity	<ul style="list-style-type: none"> ➤ Exhaust BP @ 0.3 kg/cm²/min. 	No brake application	OK
3.	Sensitivity	<ul style="list-style-type: none"> ➤ Exhaust BP @ 0.1 kg/cm²/Sec, after 06 Sec. 	Brake must apply	OK

7. PAINTING DAETAILS:

S NO	DESCRIPTION	TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE
1.	Paint	P.U	VIBGYOR	93/90
2.	Insulation		Satisfactory	


 SSE/QC/MCF/RBL

गुणवत्ता विभाग
 रे 0डि0का0, रायबरेली (लातगंज)



MODERN COACH FACTORY, RAEBARELI

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8. DETAIL OF BOGIES :

ITEMS	PP Side				NPP Side			
	Bogie No	160692				160691		
Bogie Type	FIAT				FIAT			
Frame no.	MCF/RBL/ECBT-121				MCF/RBL/ECBT-125			
Bolster no.	SFPL-104				SFPL-99			
Axle No	S-3211 RWF		S-3694 RWF		K-6524 RWF		S-3050 RWF	
Wheel Dia	915	915	915	915	915	915	915	915
Wheel Disc No	00464-6MG8 05-16	00792-6QJ9 05-16	00789-6QJ9 05-16	07828-6QL1 06-16	03912-6QH0 05-16	03912-6QH0 05-16	00513-6MG8 05-16	01644-6QH2 05-16
R.B. Nos.	07-14 02601	07-14 02649	07-14 02450	06-14 01370	06-14 01462	06-14 01503	06-14 01067	06-14 01487
CT R B Make	TIMKEN		TIMKEN		TIMKEN		TIMKEN	

9. SECONDARY SUSPENSION LOAD DEFLECTION VALUES

DESCRIPTION	Bogie NPP side				Bogie PP side			
	Secondary 1		Secondary 2		Secondary 1		Secondary 2	
	Outer	Inner	Outer	Inner	Outer	Inner	Outer	Inner
Make & Nos.	DN15-0-2203	032- G 6-16	DN15-0-1327	082- G 6-16	DN150-1295	037 G 6-16	DN150-1351	033 G 6-16
Compressed Ht. at Tested Load	513	472	515	470	511	468	510	470
Alignment deviation (mm)	9	7	7	7	8	10	5	8

10. TRACEABILITY OF BOGIE ITEMS:

S. NO	ITEM	MAKE/SUPPLIER	SERIAL NO.	
			NPP SIDE	PP SIDE
1.	Primary outer Spring	CMFSK/G	04-16 1100-1911(24,55,61,47)	G 16-5
2.	Primary Inner Spring	CMGBD	10-16-1101-124(42,78,32,40)	10-16-1101-124(41,26),08-16-1101-64(29,43)
3.	Primary Damper	KONI	05-2016(34749,35041,34980,35046)	06-2016(34674,34685,34529,34605)
4.	Secondary Damper	KONI	18-2016 (9122,9291)	18-2016(9072,9377)
5.	Lateral Damper	KONI	22-2016 5498	22-2016 5358
6.	Brake Cylinder	KBI	4739K29,4663K29,4662K29,4737K29	4740K29,4664K29,4661K29,4738K29
7.	Brake Caliper	KBI	4286-29,4354-29,4353-29,4284-29	4287-29,4355-29,4352-29,4285-29
8.	Brake Disc	FAV	03-16(976,972,971,973)D133561-300	03-16(750,746,979,981)D133561-300
9.	Ball Joint Control Arm	MGN/SGA		
10.	Lateral Bump Stop	SGA		
11.	Traction Centre make	SARITA		
12.	Traction lever make	JI 12-15		
13.	Ball joint traction lever	GMT		
14.	Ball joint traction centre	GMT		
15.	Secondary Rubber Pad	TECSPAK		
16.	Rubber Spring	GMT		
17.	Anti roll bar make	EMSON		
18.	Roll Link make	SARITA/GMT/MGN		
19.	Fork make	SARITA		

Reshmi

Signature of SSE/Bogie/QC





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11. TRACEABILITY OF FURNISHING ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1.	Air Brake Module	M/s KBI ,Palwal Haryana	16J1820
2.	Pull box	M/s KBI ,Palwal Haryana	
3.	DV	M/s KBI ,Palwal Haryana	2016H2596
4.	PVC	M/s Premier polyfilm, New Delhi	
5.	UIC Vestibule (PPE)	M/s Sun crest Industries West Bengal	
6.	UIC Vestibule (NPPE)	M/s Sun crest Industries West Bengal	
7.	Foot Step	M/s Hi-tech Infra RBL	
8.	Lavatory Inlay	M/s Oasis Fabrication Jagdhari	
9.	Decoupling arrangement	M/s Kohinoor Industries, Faridabad	
10.	Body Side Window	M/s AGF Pvt. Ltd , Kolkata	
11.	Emergency Window	M/s AB Composites, Kolkata	
12.	Hopper Window	M/s Rail Tech, KXH	
13.	Non-AC Area Ceiling	M/s Gandhi Safe & Allied, Jalandhar	
14.	Body Side Doors	M/s JBM ,Faridabad	
15.	Vestibule Door(PPE)	M/s Kalsi LDH	
16.	Vestibule Door(NPPE)	M/s Kalsi LDH	
17.	Bio Tank	M/s Rail Tech, KXH	
18.	Auxiliary Water Tank	M/s Manoj Enterprises Mohali Punjab	
19.	Under Slung Water Tank (2X685L)	M/s Shivalik Fasteners, Mohali Punjab	
20.	Under Slung Water Tank (1X450L)	M/s Shivalik Fasteners, Mohali Punjab	
21.	Bib Cock/Controlled Discharge Tap	M/s KPR Industries, Mohali	
22.	Lavatory Doors	N/A	
23.	Seat & Berth	M/s Oriental veneer Products Ltd Mumbai	
24.	Snack Table	M/s Gandhi Enterprises, Jalandhar	

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वरिष्ठ अभियंता

गुणवत्ता विभाग
रेडि०का०, रायबरेली (लासगंज)



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12. MODIFICATION (IF ANY) : NIL

13. DEVIATION (IF ANY) : NIL

14. ITEM FITTED ON THE COACH ON TRIAL: NIL

S NO	ITEM PARTICULARS	PURPOSE	REPORT	REFERENCE & PERIOD OF TRIAL
			Frequency	

15. WARRANTY:

S NO	COMPONENTS	WARRANTY
1	Brake blocks, wheels, push gravity cocks, flushing valves, moldings, window glasses, mirrors, roller blinds, curtain & bulbs etc. (items which are consumable in nature)	NIL
2	Other coach furnishing sub assemblies(bought out items)	24 months date of dispatch of coach or 30 months from date of supply of material whichever is earlier.

NOTE:

- This warranty covers free supply of parts which wear out and fails within warranty period of normal service.
- This doesn't covers faults arising out of accident, non standard maintenance practices, abnormal use or mishandling, vandal activity, arson & deficient/pilferage etc.
- This doesn't cover any consequential liabilities or damages/loss incurred by anybody; furthermore, it shall in no case extend to repayment, return of the coach or replacement of complete coach.
- Whether a defective part is to be replaced or repaired shall be at the discretion of MCF/RBL.
- For any complain/ suggestion please Mail at qualityrcfbl@gmail.com

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वरि 03/06/2016
SSE/QC/MCF/RBL

गुणवत्ता विभाग

रे 0डि0का0, रायबरेली (लालगंज)

AME/QC/MCF/RBL

जी.एस. पाण्डेय
G.S. Pandey

सहायक यांत्रिक अभियंता / गुणवत्ता
Assistant Mechanical Engineer/Quality
आधुनिक रेल डिब्बा कारखाना, रायबरेली
Modern Coach Factory, Raebareli

Dy.CME/FUR/MCF/RBL

उप मु या अभि./फर्नि.

DY CME/FURNISHING
रेल कोच फैक्ट्री / रायबरेली / लालगंज
RCF / RBL / LLJ





Govt. of India- Ministry of Railways
(MODERN COACH FACTORY RAEBARELI)

SCN-200

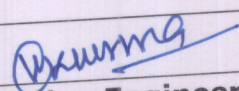


MCF/RBL/QEFSCN-8001
VER. 01.06.2016
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FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES
ELECTRICAL TEST CERTIFICATE FOR LHB/EOG NON AC COACHES

TYPE COACH	LWSCN	SHELL/COACH NO	16284/C
RAILWAY	CR	DATE OF DESPATCH	
Sr no	Description of test	Remarks	
1.	PUMP EQUIPMENTS	OK	
2.	LIGHTS, NL,LAP CHARGING SOCKETS	OK	
3.	RAILWAY CARRIAGE FAN	OK	
4.	WHEEL SLIDE PROTECTION SYSTEM (WSP)	OK	
5.	WORKING OF 9 KVA TRANSFORMER	OK	
6.	WORKING OF REGULATED BATTERY CHARGER	OK	
7.	SAFETIES :		
7.1.	FUSES AND THEIR RATING	OK	
7.2	CONTROL CIRCUIT	OK	
7.3	POWER CIRCUIT	OK	


Senior Section Engineer
Quality control / Electrical
Modern Coach Factory Raebareli



Govt. of India- Ministry of Railways
(MODERN COACH FACTORY RAEBARELI)

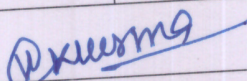


MCF/RBL/QEFSCN- 8001
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FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

01.	Switch board cabinet Make : TRINITRON On board Sr no : 3377/355/076 HT panel Sr no : 3377/355/076	EDTS 333, Rev` 01`Am-1	01
02.	Pump equipment with PLC controller& pump box Make: KALSI Sr no PA: 5486/07/16 Sr no.1: 270396/07/2016 Sr no.2: 270397/07/2016 Srno.CPA: 5490/07/2016	As per spec EDTS 186,Rev-a, Am- 2	01
03.	Emergency light system for EOG type coaches (AEL)	EDTS 151,Rev -c Am-1 & 2	04
04.	Lavatory light fitting assly	LW 76001,Alt nil	04
05.	Fitment of Passenger Alarm cum indication light (PACIL).	As per drg no. LW 76005,Alt -e 02 nos	
06.	Fitment of Switch Plate Assly(Cabin Side)	EDML 086, Rev-03.	10
07.	Fitment of Switch Plate Assly Corridor Side)	EDML 086, Rev 03.	10
08.	Fitment of Railway carriage Fan 400mm Sweep, 110V DC with crash worthy features. Make : R KANWAR	IS 6680/92,First Rev, RCF Amdt 4, Col I, Ty XI, RCF Cor I.	30
09.	Fitment of Fluorescent light fitting for LHB type coaches.	LW 76033,Alt` c,	04
10.	Fitment of Fluorescent light fitting, SINGLE with 110V AC/DC ballast.	CC 76213,Alt` d`.	24
11.	Night Light Fitting (LED BASED) Sticker For Berth Number On Night light Fitting For LHBSCN(80-BERTHER)Coaches	CC76289 & CC76443	10


Senior Section Engineer
Quality control / Electrical
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FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

12.	Fitment of Compact Fluorescent Light fitting DOUBLE with 110V AC/DC ballast.	CC 76216, Alt `c'.	02
13.	FL Tubes, 02 Feet ,18Watt ,colour temp 6500K	RDSO/PE/SPEC/TL 0011, Sec I, Rev I, 07 2001.	24
14.	Battery fuse box +ve Make : NEC	LW 71001,Alt-F	01
15.	Battery fuse box -ve Make : INTEG	LW 71002,Alt-F	01
16.	Regulated battery charger Make : HI REL Sr no: 16100252	As per RDSO/pe/spec/ac/0129, Rev.-1 (2009)	01
17.	9KVA transformer Make : PANTRONICS Sr no : 15015625	As per RDSO/PE/SPEC/TL 0158, 2010, Rev `0',Ty I.	01
18.	ZS coupling 400A/750V/03Ph/50hz. Make : S INTERNATIONAL	As per spec No EDTS 105,Rev `e' Am-2	02 sets
19.	Feeder junction boxes. Make : NEC	EDTS-328 REV-C	02
20.	Wheel set earthing equipment. Make : CHANDA &CHANDA	EDTS101,REV-C,AM-1	02
21.	Wheel Slide Protection System (WSP) Make : KNORR Sr no : 0116112497	M/s : KNORR	01 set
22.	110V,120AH,VRLA SMF BATTERY SET WITH 19 MONOBLOCK (6V EACH) PRECHARGED,WIH MODIFIED TRAY TOSKED-644 Make : AMAR RAJA Lug date : 12/2016	RDSO/pe/spec/ac-0009 rev-1-2008 amdt-1	01 set
23.	Battery box for LHB coaches.	CC 91205	01

SSE/EL/QC

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विद्युत उत्पादन-गुणवत्ता
रेल कोच फैक्टरी / लालगंज / रायबरेली

Dy CEE(P)/MCF/RBL

उप मुख्य विद्युत अभियन्ता (उत्पादन)
रेल कोच फैक्टरी-रायबरेली, लालगंज
DY.CEE/P-RCF/RBL/LJ