

168

आधुनिक रेल डिब्बा कारखाना, रायबरेली MODERN COACH FACTORY, RAEBARELI

FORM NO: RCF/RBL/QMF 8002
VERSION: 2016-01-13

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2016-17/027

SHELL NO.	5 2 0 5 3 - 2 0 1 5 - 1 6 - -	DATE OF DISPATCH	2 7 0 4 2 0 1 6
-----------	-------------------------------	------------------	-----------------

RLY	C	R	-	Type	L	W	A	C	C	W	Coach No.	1	6	0	5	6	/	C	-
-----	---	---	---	------	---	---	---	---	---	---	-----------	---	---	---	---	---	---	---	---

1. Railway Board's Order No. : 2015/M(C)/142/1 dtd. 04.03.16
2. Tare Weight of Coach : 44.5 Tonnes
3. Carrying Capacity : (a) Seating : 52 (b) Sleeping : 52 (c) Luggage : NIL

4. SHELL LEADING DIMENSIONS:

S NO	DESCRIPTION	DIMENSION (MM)
1.	Maximum length over body	23700
2.	Maximum width over body	3240
3.	Maximum height from Rail Level	4039
4.	CBC height/Buffer height from Rail level	1105 +0/-15
		1)1100 (NPPE) 2)1102 (PPE)

5. TRACEABILITY OF SHELL ITEMS:

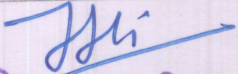
S NO	ITEM		MAKE/SUPPLIER	SERIAL NO			
				PP END	52053	NPP END	52053
1.	Underframe	Front Part Complete	MCF/RBL MCF/RBL	PP END	52053	NPP END	52053
2.	Side wall		MCF/RBL	RH	52053	LH	52053
3.	End wall		M/s Shivalic Fastners Mohali	PP END	52053	NPP END	52053
4.	Roof		MCF/RBL				
5.	Centre Buffer Coupler		M/s FAIVELY	PP END	N15037B	NPP END	N15040B
6.	Buffers		N.A.				

6. AIRBRAKE TEST REPORT:

S NO	ITEM	DESCRIPTION	SPEC. VALUE	OBSERVED
1.	Full brake application	<ul style="list-style-type: none"> ➤ Reduce pressure of BP from 5.0 to 3.4 kg/cm². ➤ Max. pressure in BC ➤ All Brake are applied 	6 – 10 sec. 3.0 ±0.15 kg/cm ² . OK	8 sec. 3.0 kg/cm ² OK
2.	Insensitivity	<ul style="list-style-type: none"> ➤ Exhaust BP @ 0.3 kg/cm²/min. 	No brake application	OK
3.	Sensitivity	<ul style="list-style-type: none"> ➤ Exhaust BP @ 0.1 kg/cm²/Sec, after 02 Sec. 	Brake must apply	OK

7. PAINTING DAETAILS:

S NO	DESCRIPTION	TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE
1.	Paint	P.U	VIBGYOR	91/90
2.	Insulation		Satisfactory	


 USE/QC/MCF/RBL
 गुणवत्ता विभाग
 रेडिओका, रायबरेली (लालगंज)

168

आधुनिक रेल डिब्बा कारखाना
MODERN COACH FACTORY RAEBARELI

FORM NO: MCF/RBL/QMF 8002
VERSION: 2016-01-13

ROLLING STOCK CERTIFICATE
Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2016-17/027

SHELL No.	L	W	A	C	C	W	5	2	0	5	3	/	1	5	-	1	6	DATE OF DISPATCH	2	7	0	4	2	0	1	6			
RLY	C	R	Type				L	W	A	C	C	W	Coach No.				1	6	0	5	6	/	C						

8. DETAIL OF BOGIES :

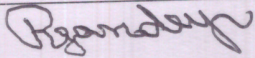
ITEMS	PP Side				NPP Side			
Bogie No	160106				160105			
Bogie Type	LWACCW				LWACCW			
Frame no.	VS/ICF -68				VS/ICF -71			
Bolster no.	RBL-388				RBL-453			
Axle No	F-9575 RWF		F-9749 RWF		F-9347 RWF		F-9574 RWF	
Wheel Dia	915	915	915	915	915	915	915	915
Wheel Disc No	00245-13110 KLW-15	00161-13110 KLW-15	00115-13110 KLW-15	00024-13110 KLW-15	00134-13110 KLW-15	00062-13110 KLW-15	00124-13110 KLW-15	00011-13110 KLW-15
R.B. Nos.	02-15 02684	02-15 02944	02-15 03215	05-15 06105	02-15 02786	02-15 02190	05-15 06351	05-15 06475
CT R B Make	TIMKEN		TIMKEN		TIMKEN		TIMKEN	

9. SECONDARY SUSPENSION LOAD DEFLECTION VALUES

DESCRIPTION	Bogie PP side				Bogie NPP side			
	Secondary 1		Secondary 2		Secondary 1		Secondary 2	
	Outer	Inner	Outer	Inner	Outer	Inner	Outer	Inner
Make & Nos.	RSK 149	CMGBD 03-16-51306-107	RSK 215	CMGBD 03-16-51306-161	RSK 1777	CMGBD 03-16-51306-181	RSK 225	CMGBD 03-16-51306-151
Compressed Ht. at Tested Load	509	467	508	466	511	468	512	464
Alignment deviation (mm)	12	9	10	8	7	8	10	8

10. TRACEABILITY OF BOGIE ITEMS:

S. NO	ITEM	SERIAL NO.		MAKE
		PP SIDE	NPP SIDE	
1.	Primary outer Spring	RSK 03WB (149,212,3334,173)	RSK 03WB (199,187,217,005)	RSK
2.	Primary Inner Spring	G 12-6 (2), G 12-6A(2)	G 12-6 (3), G 12-6A,	G
3.	Primary Damper	GREEP 37-2015 301530049	GREEP 37-2015 301530049	GEREP
4.	Secondary Damper	GREEP 37-2015 301550333	GREEP 37-2015 301550333	GEREP
5.	Lateral Damper	GREEP 37-2015 301550332	GREEP 37-2015 301550332	GEREP
6.	Brake Cylinder	2333 K 29, 2287 K-29, 2352 K-29, 2208 K 29	2212K29,2338K-29, 2339K-29, 2209K-29	KBI
7.	Brake Caliper	2290-29, 2242-29, 2304-29, 2175-29	2178-29, 2293-29,2294-29, 2176-29	KBI
8.	Brake Disc	02-16-446D133561-300, 02-16 447D133561-300 02-16 325D133561-300, 02-16 327D133561-300	02-16-451D133561-300, 02-16 448D133561-300 02-16 330D133561-300, 02-16 328D133561-300	FAV
9.	Ball Joint Control Arm			GMT
10.	Lateral Bump Stop			GMT
11.	Traction Centre make			SARITA/EMSON
12.	Traction lever make			SARITA
13.	Ball joint traction lever			SGA
14.	Ball joint traction centre			GMT
15.	Secondary Rubber Pad			TECSPAK
16.	Rubber Spring			GMT
17.	Anti roll bar make			SARITA
18.	Roll Link make			SARITA
19.	Fork make			SARITA


Signature of SSE/Bogie/QC

168

आधुनिक रेल डिब्बा कारखाना, रायबरेली
MODERN COACH FACTORY, RAEBARELI



FORM NO: RCF/RBL/QMF 8002
VERSION: 2016-01-13

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2016-17/027

SHELL NO.	5 2 0 5 3 - 2 0 1 5 - 1 6 - -	DATE OF DISPATCH	2 7 0 4 2 0 1 6
-----------	-------------------------------	------------------	-----------------

RLY	C	R	-	Type	L	W	A	C	C	W	Coach No.	1	6	0	5	6	/	C	-
-----	---	---	---	------	---	---	---	---	---	---	-----------	---	---	---	---	---	---	---	---

11. TRACEABILITY OF FURNISHING ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1.	Air Brake Module	M/s KBI ,Faridabad ,New Delhi	15M1336
2.	Pull box	M/s KBI ,Faridabad ,New Delhi	
3.	DV	M/s KBI ,Faridabad ,New Delhi	2015L1924
4.	PVC	M/s Responsive Industries, Mumbai	
5.	UIC Vestibule (PPE)	M/s Cemcon Industries New Delhi	
6.	UIC Vestibule (NPPE)	M/s Cemcon Industries New Delhi	
7.	Foot Step	M/s Hi-tech Infra Venture, RBL	
8.	Decoupling arrangement	M/s Kohinoor Rubber Industries, Jalandhar	
9.	Body Side Window	M/s Rail Safe Pvt. Ltd. Gaziabad	
10.	Emergency Window	M/s Rail Safe Pvt. Ltd. Gaziabad	
11.	Lavatory/hooper Window	M/s Aikon Technology Pvt.Ltd.Solan (H.P)	
12.	Roof Ceiling	M/s KAE Engg. pvt.Ltd. Satarganj (UK)	
13.	Non-AC Area Ceiling	M/s Gandhi Safe & Allied, Jalandhar	
14.	Supply Air Duct	M/s Hanspal Coach Products Kapurthala	
15.	Body Side Doors	M/s Sukta Kapurthala	
16.	Compartment Door (PPE)	M/s Rail Tech KXH	
17.	Compartment Door (NPPE)	M/s Rail Tech KXH	
18.	Vestibule Door(PPE)	M/s Kalsi Ludhiana	
19.	Vestibule Door(NPPE)	M/s Kalsi Ludhiana	
20.	Bio Tank	M/s Oasis Fabrication, Jagadari	
21.	Auxiliary Water Tank	M/s Shivalik Fasteners, Mohali Punjab	
22.	Under Slung Water Tank(450 L)	M/s Manoj Enterprises, Mohali PB	
23.	Under Slung Water Tank (2X685L)	M/s Shivalik Fasteners, Mohali Punjab	
24.	Flexible Faucet	M/s Hindustan Fibre Ltd. Vadodra (Gujrat)	
25.	Lotah Filler Tap	M/s Metco Delhi	
26.	Lavatory Modoules	M/s Hindustan Fibre Ltd. Vadodra (Gujrat)	
27.	Lavatory Doors	M/s Hindustan Fibre Ltd. Vadodra (Gujrat)	
28.	Waste Bin Arrangement	M/s Hindustan Fibre Ltd. Vadodra (Gujrat)	
29.	Fire Extinguisher	M/s Fire Fox	NPP-469, PP-500
30.	Side Wall panel	M/s Hindustan Fibre Ltd. Vadodra (Gujrat)	
31.	Seat & Berth	M/s Oriental veneer Products Ltd Mumbai	
32.	Light Luggage Rack	M/s Techno India Allahabad	
33.	Snack Table	M/s International Tractor Limited, Hoshiarpur	

SSE/QC/MCF/RBL
वरिष्ठ अनुसंधान अधिकारी

गुणवत्ता विभाग
रेडिओका, रायबरेली (लाहौर)



आधुनिक रेल डिब्बा कारखाना, रायबरेली MODERN COACH FACTORY, RAEBARELI

FORM NO: RCF/RBL/QMF 8002
VERSION: 2016-01-13

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2016-17/027

SHELL NO.	5 2 0 5 3 - 2 0 1 5 - 1 6 - -	DATE OF DISPATCH	2 7 0 4 2 0 1 6
-----------	-------------------------------	------------------	-----------------

RLY	C	R	-	Type	L	W	A	C	C	W	Coach No.	1	6	0	5	6	/	C	-
-----	---	---	---	------	---	---	---	---	---	---	-----------	---	---	---	---	---	---	---	---

12. MODIFICATION (IF ANY) : NIL

13. DEVIATION (IF ANY) : NIL

14. ITEM FITTED ON THE COACH ON TRIAL : NIL

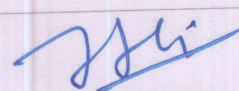
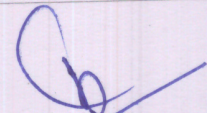
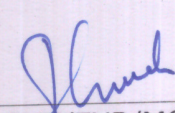
S NO	ITEM PARTICULARS	PURPOSE	REPORT	REFERENCE & PERIOD OF TRIAL
			Frequency	

15. WARRANTY:

S NO	COMPONENTS	WARRANTY
1	Brake blocks, wheels, push gravity cocks, flushing valves, moldings, window glasses, mirrors, roller blinds, curtain & bulbs etc. (items which are consumable in nature)	NIL
2	Other coach furnishing sub assemblies(bought out items)	24 months date of dispatch of coach or 30 months from date of supply of material whichever is earlier.

NOTE:

1. This warranty covers free supply of parts which wear out and fails within warranty period of normal service.
2. This doesn't covers faults arising out of accident, non standard maintenance practices, abnormal use or mishandling, vandal activity, arson & deficient/pilferage etc.
3. This doesn't cover any consequential liabilities or damages/loss incurred by anybody; furthermore, it shall in no case extend to repayment, return of the coach or replacement of complete coach.
4. Whether a defective part is to be replaced or repaired shall be at the discretion of RCF/RBL.
5. For any complain/ suggestion please Mail at qualityrcfrbl@gmail.com

 वरि०अनु० अभियंता SSE/QC/MCF/RBL रेल डिब्बा कारखाना, रायबरेली (लालगंज)	 AME/QC/MCF/RBL सहायक वाणिज्यिक अभियंता/ गुणवत्ता Asst. Mechanical Engineer/ Quality रेल डिब्बा कारखाना, लालगंज, रायबरेली Rail Coach Factory, Lalganj, Raebareli	 Dy. CME/FUR/MCF/RBL (वरि० प्रमुख/ उपायुक्त/ अभियंता) (Sr. Mech. Engineer (Fur.)) रेल डिब्बा कारखाना, रायबरेली लालगंज Rail Coach Factory, Raebareli Lalganj
---	--	--

27-168

RCF/RBL



Govt. of India- Ministry of Railways
(RAIL COACH FACTORY-RAEBARELI)



RCF/RBL/QEF8001
VER.10.08.2015

PAGE 1 OF 5

FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB/EOG 2T AC COACHES

ELECTRICAL TEST CERTIFICATE FOR LHB/EOG AC COACHES

TYPE COACH	LWACCW	SHELL/COACH NO	16056/C
RAILWAY	CR	DATE OF DESPATCH	
Sr no	Description of tests		Remarks
1.0	REFERENCE SPECIFICATION : L 446		
1.1	AIR CONDITIONING TEST : ELPS/TP/AC 01.		
1.2	CODE OF PRACTICE OF WIRING : ELPS/SPEC/EOG/AC-01		
2.0	INSULATION RESISTANCE : Setting of insulation monitoring relay at 30K ohms as per TD 111 of M/s LHB.		
	Observed status : HEALTHY		
3.0	AIR DELIVERY MEASUREMENT	OBSERVED VALUE	OK
3.1	Fresh Air	29.85 Cub mtr/min	OK
3.2	Return Air	72.62 Cub mtr/min	OK
3.3	Exhaust Air	9.81 Cub mtr/min	OK
3.4	Conditioned Air	200.00 Cub mtr/min	OK
4.0	PRE COOLING TEST: Max 01 hr. Time taken to pre cool from 45 deg centigrade to 24/22 deg C during OFF LOAD condition. Not done		OK
5.0	PULL DOWN TEST: Max 02 hrs. Time taken to pull down from 45 deg C to 24/22 deg C during FULL LOAD condition. Not done		OK

(Signature)
Senior Section Engineer
Quality control / Electrical
Rail Coach Factory Raebareli





FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB/EOG 2T AC COACHES

ELECTRICAL TEST CERTIFICATE FOR LHB EOG AC COACHES

Sr no	Description of test	Remarks
6.0	HUMIDITY CONTROL	OK
7.0	PUMP EQUIPMENTS	OK
8.0	WORKING OF EXHAUST FANS OVER LAVATORIES	OK
9.0	WORKING OF COMPOSITE PANTRY	OK
10.0	BERTH READING LIGHTS	OK
11.0	COMPARTMENT LIGHT	OK
12.0	PUBLIC ADDRESSING SYSTEM (PAS)	OK
13.0	WHEEL SLIDE PROTECTION SYSTEM (WSP)	OK
14.0	WORKING OF 60KVA TRANSFORMER	OK
15.0	WORKING OF REGULATED BATTERY CHARGER	OK
16.0	WORKING OF EMERGENCY BATTERY CHARGER	OK
17.0	SAFETY ITEMS	
17.1	THERMOSTAT :	OK
17.2	ROTARY 07 SET POINTS (NORMAL CONDITION)	OK
17.3	MID SET POINTS (SENSORS FAILED CONDITIONS)	OK
17.4	HYGROSTAT	OK
17.5	CONTROL CIRCUIT	OK
17.6	POWER CIRCUIT	OK
18.0	REFRIGERANT USED	OK

R 407C

(Signature)
**Senior Section Engineer
Quality control / Electrical
Rail Coach Factory Raebareli**



Govt. of India- Ministry of Railways
(RAIL COACH FACTORY-RAEBARELI)



RCF/RBL/QEF8001

VER.10.08.2015

PAGE 3 OF 5

ROLLING STOCK CERTIFICATE OF LHB/EOG 2T AC COACHES

Sr no	Description	Drg/Spec no.	Quantity per Coach
01.	Roof Mounted AC package unit for LHB AC coaches Make : LEEL Sr no of RMPU 1(NPP side): 16.03.0363 Sr no of RMPU 2(PP side): 16.03.0355 Sr no of Microprocessor: SA.16.01.164	As per rdso/pe/spes/ac/0061/rev-1/2005	02
02.	Switch board cabinet Make : ISG Sr no : 15-12-0016	As per spec no .EDTS073,REV-D,AM-6	01
03.	Pump equipment with PLC controller & pump box Make: KALSI Sr no PA- 4884/12/2015 Sr no.1- 261711/12/2015 Sr no.2- 261712/12/2015 Sr no.CPA- 4865/12/2015	As per spec EDTS 186,Rev-a, Am- 2	01
04.	Double inlet centrifugal blower 415V/03Ph /50Hz /120W/450 cummtr/hr discharge for exhausting air from lavatory & switch board cabinet Make : INTEG	EDTS331, TYPE-1 CORR.-1&2	02
05.	Vestibule Light Fitting Single w/o diffuser	LW 76004,Alt-b	06
06.	Ceiling light fitting DOUBLE w/o diffuser.	LW 76011,Alt-c	09
07.	Ceiling light fitting with NL w/o diffuser w/o item 2&3	LW 76013,Alt-c	09
08.	Emergency light system for EOG type coaches (AEL)	EDTS 151,Rev -c Am-1 & 2	04
09.	Lavatory light fitting assly	LW 76001,Alt nil	04

(Signature)
Senior Section Engineer
Quality control / Electrical
Rail Coach Factory Raebareli



ROLLING STOCK CERTIFICATE OF LHB/EOG 2T AC COACHES

Sr no	Description	Drg/Spec no.	Quantity per Coach
10.	WC gauge signal light	LW 76006,Alt-c	02
11.	Passenger alarm coach indication light	LW 76005,Alt-e	02
12.	Reading Light fitting (Upper berth)	LW 76023,Alt-e	26
13.	Reading light for longitudinal berth LHS	LW 76022,Alt-e	09
14.	Reading light for transverse Lower Berth -LH	LW 76020,Alt-e	09
15.	Reading light for transverse Lower berth RH	LW 76021,Alt-e	08
16.	Fluorescent lamp 18W	RDSO/PE/SPEC/D/TL 0011-2000,Rev I, Sec- I , 07/2001	33
17.	Diffuser complete w/o item 1& 2.	LW 76012,Alt-a	25
18.	Razor socket for WC 110/240V.	EDML 047 ,Rev nil	04
19.	Terminal strip	EDML 033,Rev-c	01
20.	Terminal connector	EDML 037,Rev` a`	04
21.	Single switch 06A/250V/AC ONE WAY ,complete with steel plate & cover frame	EDML 047,Rev_C, Item 1.	09
22.	Single switch 06A/250V/AC ONE WAY complete with steel plate & cover frame	EDML 047,Rev_A ,Item 2.	09
23.	Provision of switch socket combined 5PIN (06A, 250V AC) along with 1A glass fuse fitted powder coated steel plate & cover frame	As per cat no EL-243 (EL signature series) of M/s SSK	09
24.	PA system for LHB coaches Make :AHUJA	EDTS 173 Rev- a Am- 1,2&3	01 set

(Signature)

Senior Section Engineer
Quality control / Electrical
Rail Coach Factory Raebareli



Govt. of India- Ministry of Railways
(RAIL COACH FACTORY-RAEBARELI)



RCF/RBL/QEF8001

VER.10.08.2015

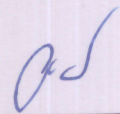
PAGE 5 OF 5

ROLLING STOCK CERTIFICATE OF LHB/EOG 2T AC COACHES

Sr no	Description	Drg/Spec no.	Quantity per Coach
25.	70AH/110V,54 Cells,02V each ,maintenance free pure lead acid tin monoblock ,battery set with 09 modules 12V each. , factory pre charged. Make : HBL Lug date : 12/2015	EDTS 129,Rev nil	01 set
26.	Battery box for LHB coaches.	As per drgno 1 10113 0 76 700 005,Alt C	01
27.	Battery fuse box +ve Make : ISG	LW 71001,Alt-F	01
28.	Battery fuse box -ve Make : NEC	LW 71002,Alt-F	01
29.	Regulated battery charger Make : HIREL Sr no : 15110611	As per RDSO/pe/spec/ac/0129, Rev.-1 (2009)	01
30	Emergency battery charger Make : BHASIN Sr no : 10151665	EDTS 163,Rev `c` corg.-2&3	01
31.	60KVA transformer Make : VIMAL Sr no : 3485	As per rdso/pe/spec/ac/0080/re v-0 (2007)/Am-1&2/Corr. 1,2&3	01
32.	ZS coupling 400A/750V/03Ph/50hz. Make : MAA LAXMI INDUSTRIES	As per spec No EDTS 105,Rev `e` Am-2	02 sets
33.	Feeder junction boxes. Make : ABROL	EDML 020,Rev- 1/EDTS-328 REV-C.	02
34.	Wheel set earthling equipment. Make : MAA LAXMI INDUSTRIES	EDTS101,REV-C,AM-1	02
35.	Wheel Slide Protection System (WSP) Make : KNORR & Sr no : 0115411867	M/s : KNORR	01 set
36.	PANTRY EQUIPMENTS : Hot Case, Bottle cooler cum deep freezer Make : SUPER REFRIGRATION	As per spec no EDTS 139, Rev- E ,Sec II.	01


SSE/EL/QC

वरिष्ठ खण्ड अभियन्ता
विद्युत उत्पादन-गुणवत्ता
रेल कोच फैक्टरी / लालगंज / रायबरेली
Sr. Section Engineer


DyCEE(P)/RCF/RBL

उप मुख्य विद्युत अभियन्ता (उत्पादन)
रेल कोच फैक्टरी-रायबरेली, लालगंज
DYCEE(P)-RCF/RBL/LJ

