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आधुनिक रेल डिब्बा कारखाना, रायबरेली

MODERN COACH FACTORY, RAEBARELI

FORM NO: RCF/RBL/QMF 8002
VERSION: 2016-01-13

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2016-17/012

SHELL NO.	5 2 0 4 7 - 2 0 1 5 - 1 6 - -	DATE OF DISPATCH	1 5 0 4 2 0 1 6
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RLY	C	R	-	Type	L	W	A	C	C	W	Coach No.	1	6	0	5	3	/	C	-
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1. Railway Board's Order No. : 2015/M(C)/142/1 dtd. 04.03.16
2. Tare Weight of Coach : 44.5 Tonnes
3. Carrying Capacity : (a) Seating : 52 (b) Sleeping : 52 (c) Luggage : NIL

4. SHELL LEADING DIMENSIONS:

S NO	DESCRIPTION	DIMENSION (MM)
1.	Maximum length over body	23700
2.	Maximum width over body	3240
3.	Maximum height from Rail Level	4039
4.	CBC height/Buffer height from Rail level 1105 +0/-15	1)1105 (NPPE) 2)1099 (PPE)

5. TRACEABILITY OF SHELL ITEMS:

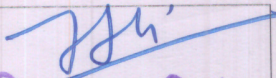
S NO	ITEM	MAKE/SUPPLIER	SERIAL NO			
1.	Underframe	MCF/RBL	PP END	52047	NPP END	52047
	Front Part					
	Complete	MCF/RBL				
2.	Side wall	MCF/RBL	RH	52047	LH	52047
3.	End wall	M/s E.C.Blade & Tool Chandigarh	PP END	52047	NPP END	52047
4.	Roof	MCF/RBL				
5.	Centre Buffer Coupler	M/s SENROK	PP END	1111	NPP END	1123
6.	Buffers	N.A.				

6. AIRBRAKE TEST REPORT:

S NO	ITEM	DESCRIPTION	SPEC. VALUE	OBSERVED
1.	Full brake application	<ul style="list-style-type: none"> ➤ Reduce pressure of BP from 5.0 to 3.4 kg/cm². ➤ Max. pressure in BC ➤ All Brake are applied 	6 – 10 sec. 3.0 ±0.15 kg/cm ² . OK	8 sec. 3.0 kg/cm ² OK
2.	Insensitivity	<ul style="list-style-type: none"> ➤ Exhaust BP @ 0.3 kg/cm²/min. 	No brake application	OK
3.	Sensitivity	<ul style="list-style-type: none"> ➤ Exhaust BP @ 0.1 kg/cm²/Sec, after 02 Sec. 	Brake must apply	OK

7. PAINTING DAETAILS:

S NO	DESCRIPTION	TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE
1.	Paint	P.U	VIBGYOR	96/92
2.	Insulation		Satisfactory	


 SSE/QC/MCF/RBL अभियंता
 गुणवत्ता विभाग
 रेलवे कारखाना, रायबरेली (लालगांज)

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MODERN COACH FACTORY RAEBARELI

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SHELL No.	R	B	L	-	5	2	0	4	7	-	2	0	1	5	-	1	6	DATE OF DISPATCH	1	5	/	0	4	/	1	6
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RLY	C	R	-	Type	L	W	A	C	C	W	-	Coach No.	1	6	0	5	3	/	C	-	-
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8. DETAIL OF BOGIES :

ITEMS	PP Side				NPP Side			
Bogie No	150499				150500			
Bogie Type	FIAT				FIAT			
Frame no.	SCI/FM-347				SCI/FM-439			
Bolster no.	RBL-479				RBL-267			
Axle No	F-9850 RWF		F-9761 RWF		F-9611 RWF		F-9934 RWF	
Wheel Dia	917.034	916.858	916.996	916.827	916.901	916.860	916.924	916.876
Wheel Disc No	7207-00202 15 VR	7150-00062 15 VR	6207-00198 15 VR	7298-00123 15 VR	6207-00005 15 VR	6208-00071 15 VR	7150-00181 15 VR	7166-00055 15 VR
R.B. Nos.	02-15 02441	02-15 02828	02-15 02813	02-15 01995	02-15 02003	02-15 02477	05-15 06441	02-15 01997
CT R B Make	TIMKEN		TIMKEN		TIMKEN		TIMKEN	

9. SECONDARY SUSPENSION LOAD DEFLECTION VALUES

DESCRIPTION	Bogie PP side				Bogie NPP side			
	Secondary 1		Secondary 2		Secondary 1		Secondary 2	
	Outer	Inner	Outer	Inner	Outer	Inner	Outer	Inner
Make & Nos.	DN12U-3018T	CMGBD03-16 51306	DN11X-1087T	CMGBD03-16 51306	RSK-321	CMGBD03-16 51306	RSK-1770	CMGBD03-16 51306
Compressed Ht. at Tested Load	508	468	509	466	511	466	512	466
Alignment deviation (mm)	15	9	13	8	10	7	10	7

10. TRACEABILITY OF BOGIE ITEMS:

S. NO	ITEM	SERIAL NO.		MAKE
		PP SIDE	NPP SIDE	
1.	Primary outer Spring	RSK-(289,126,03WA,216)	RSK03WA ,RSK03WA, RSK03WA, RSK03WA	RSK
2.	Primary Inner Spring	SMRSK-(517,338,285,320)	SMRSK-(219,74,147,204)	SMRSK
3.	Primary Damper	GREEP KW -37- 2015 301530049	GREEP KW -37- 2015 301530049	GREEP
4.	Secondary Damper	GREEP KW -37- 2015 301550333	GREEP KW -37- 2015 301550333	GREEP
5.	Lateral Damper	GREEP KW -37- 2015 301550332	GREEP KW -37- 2015 301550332	GREEP
6.	Brake Cylinder	B16-018,B16-033,B16-036,B16-038	B16-102,B16-057,B16-041,B16-085	FAV
7.	Brake Caliper	B16084B,B16088B,B16066B,B16068B	B16148B,B16146B,B16147B,B16145B	FAV
8.	Brake Disc	12-15 44D133561-300, 12-15 82D133561-300, 12-15 79D133561-300, 12-15 73D133561-300	12-15 43D133561-300, 12-15 51D133561-300, 02-16 409D133561-300, 02-16 404D133561-300	FAV
9.	Ball Joint Control Arm			MGN
10.	Lateral Bump Stop			GMT
11.	Traction Centre make			EMSON
12.	Traction lever make			SARITA
13.	Ball joint traction lever			SGA
14.	Ball joint traction centre			GMT
15.	Secondary Rubber Pad			TECSPAK
16.	Rubber Spring			GMT
17.	Anti roll bar make			SARITA
18.	Roll Link make			SARITA/GMT
19.	Fork make			SARITA

Ramdev
Signature of SSE/QC/Bogie



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VERSION: 2016-01-13**ROLLING STOCK CERTIFICATE**

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11. TRACEABILITY OF FURNISHING ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1.	Air Brake Module	M/s Favieley Transport India Kathe Bhatoli,Baddi,Distt:- solan (HP)	A16030B
2.	Pull box	M/s Favieley Transport India Kathe Bhatoli,Baddi,Distt:- solan (HP)	
3.	DV	M/s Favieley Transport India Kathe Bhatoli,Baddi,Distt:- solan (HP)	16015536B
4.	PVC	M/s Responsive Industries, Mumbai	
5.	UIC Vestibule (PPE)	M/s Ameenji Rubber, Hyderabad	
6.	UIC Vestibule (NPPE)	M/s Ameenji Rubber, Hyderabad	
7.	Foot Step	M/s Hi-tech Infra Venture, RBL	
8.	Decoupling arrangement	M/s Kohinoor Rubber Industries, Jalandhar	
9.	Body Side Window	M/s Rail Tech KXH	
10.	Emergency Window	M/s Rail Tech KXH	
11.	Lavatory/hooper Window	M/s Rail Safe Pvt. Ltd. Gaziabad	
12.	Roof Ceiling	M/s KAE Engg. pvt.Ltd. Satarganj (UK)	
13.	Non-AC Area Ceiling	M/s Gandhi Safe & Allied, Jalandhar	
14.	Supply Air Duct	M/s Amirchand Engg. Works, Jalandhar	
15.	Body Side Doors	M/s JBM, Faridabad	
16.	Compartment Door (PPE)	M/s Rail Tech KXH	
17.	Compartment Door (NPPE)	M/s Rail Tech KXH	
18.	Vestibule Door(PPE)	M/s Kalsi Ludhiana	
19.	Vestibule Door(NPPE)	M/s Kalsi Ludhiana	
20.	Bio Tank	M/s Amit Engineers, Mohali Punjab	
21.	Auxiliary Water Tank	M/s Shivalik Fasteners, Mohali Punjab	
22.	Under Slung Water Tank(450 L)	M/s Manoj Engineers, Mohali Punjab	
23.	Under Slung Water Tank (2X685L)	M/s Shivalik Fasteners, Mohali Punjab	
24.	Flexible Faucet	M/s Hindustan Fibre Ltd. Vadodra (Gujrat)	
25.	Lotah Filler Tap	M/s Metco Delhi	
26.	Lavatory Modoules	M/s Hindustan Fibre Ltd. Vadodra (Gujrat)	
27.	Lavatory Doors	M/s Hindustan Fibre Ltd. Vadodra (Gujrat)	
28.	Waste Bin Arrangement	M/s Hindustan Fibre Ltd. Vadodra (Gujrat)	
29.	Fire Extinguisher	M/s Agni Safety Device Haryana	NPP-80198, PP-80161
30.	Side Wall panel	M/s Hindustan Fibre Ltd. Vadodra (Gujrat)	
31.	Seat & Berth	M/s Oriental veneer Products Ltd Mumbai	
32.	Light Luggage Rack	M/s Virendra Steel Enterprises Chandigarh	
33.	Snack Table	M/s International Tractor Limited, Hoshiarpur	

[Signature]
 SSI/CC/MCF/RBL
 गुणवत्ता विभाग

रेडि0का0, रायबरेली (लालगंज)



आधुनिक रेल डिब्बा कारखाना, रायबरेली
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12. MODIFICATION (IF ANY) : NIL

13. DEVIATION (IF ANY) : NIL

14. ITEM FITTED ON THE COACH ON TRIAL : NIL

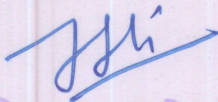
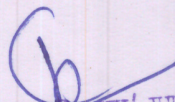
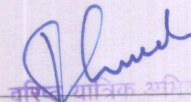
S NO	ITEM PARTICULARS	PURPOSE	REPORT	REFERENCE &
			Frequency	PERIOD OF TRIAL

15. WARRANTY:

S NO	COMPONENTS	WARRANTY
1	Brake blocks, wheels, push gravity cocks, flushing valves, moldings, window glasses, mirrors, roller blinds, curtain & bulbs etc. (items which are consumable in nature)	NIL
2	Other coach furnishing sub assemblies(bought out items)	24 months date of dispatch of coach or 30 months from date of supply of material whichever is earlier.

NOTE:

1. This warranty covers free supply of parts which wear out and fails within warranty period of normal service.
2. This doesn't covers faults arising out of accident, non standard maintenance practices, abnormal use or mishandling, vandal activity, arson & deficient/pilferage etc.
3. This doesn't cover any consequential liabilities or damages/loss incurred by anybody; furthermore, it shall in no case extend to repayment, return of the coach or replacement of complete coach.
4. Whether a defective part is to be replaced or repaired shall be at the discretion of RCF/RBL.
5. For any complain/ suggestion please Mail at qualityrcfbl@gmail.com

 SSE/QC/MCF/RBL गुणवत्ता विभाग रेल डिब्बा कारखाना, रायबरेली (लागंज)	 सहायक यंत्रिक अभियंता/मण्डल Asst. Mech/QC/MCF/RBL रेल डिब्बा कारखाना, लालगंज, रायबरेली Rail Coach Factory, Laiganj, Raebareli	 Dy.CME/FUR/MCF/RBL रेल डिब्बा कारखाना, रायबरेली लालगंज Rail Coach Factory, Raebareli Laiganj
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2T-164

RCF/RBL



Govt. of India- Ministry of Railways
(RAIL COACH FACTORY-RAEBARELI)



RCF/RBL/QEF8001
VER.10.08.2015

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FOR ELECTRICAL ITEMS**ROLLING STOCK CERTIFICATE OF LHB/EOG 2T AC COACHES****ELECTRICAL TEST CERTIFICATE FOR LHB/EOG AC COACHES**

TYPE COACH	LWACCW	SHELL/COACH NO	16053/C
RAILWAY	CR	DATE OF DESPATCH	
Sr no	Description of tests	Remarks	
1.0	REFERENCE SPECIFICATION : L 446		
1.1	AIR CONDITIONING TEST : ELPS/TP/AC 01.		
1.2	CODE OF PRACTICE OF WIRING : ELPS/SPEC/EOG/AC-01		
2.0	INSULATION RESISTANCE : Setting of insulation monitoring relay at 30K ohms as per TD 111 of M/s LHB.		
	Observed status : HEALTHY		
3.0	AIR DELIVERY MEASUREMENT	OBSERVED VALUE	OK
3.1	Fresh Air	29.54 Cub mtr/min	OK
3.2	Return Air	74.88 Cub mtr/min	OK
3.3	Exhaust Air	6.13 Cub mtr/min	OK
3.4	Conditioned Air	163.96 Cub mtr/min	OK
4.0	PRE COOLING TEST: Max 01 hr. Time taken to pre cool from 45 deg centigrade to 24/22 deg C during OFF LOAD condition. Not done	OK	
5.0	PULL DOWN TEST: Max 02 hrs. Time taken to pull down from 45 deg C to 24/22 deg C during FULL LOAD condition. Not done	OK	

D. Kumar
Senior Section Engineer
Quality control / Electrical
Rail Coach Factory Raebareli





FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB/EOG 2T AC COACHES

ELECTRICAL TEST CERTIFICATE FOR LHB EOG AC COACHES

Sr no	Description of test	Remarks
6.0	HUMIDITY CONTROL	OK
7.0	PUMP EQUIPMENTS	OK
8.0	WORKING OF EXHAUST FANS OVER LAVATORIES	OK
9.0	WORKING OF COMPOSITE PANTRY	OK
10.0	BERTH READING LIGHTS	OK
11.0	COMPARTMENT LIGHT	OK
12.0	PUBLIC ADDRESSING SYSTEM (PAS)	OK
13.0	WHEEL SLIDE PROTECTION SYSTEM (WSP)	OK
14.0	WORKING OF 60KVA TRANSFORMER	OK
15.0	WORKING OF REGULATED BATTERY CHARGER	OK
16.0	WORKING OF EMERGENCY BATTERY CHARGER	OK
17.0	SAFETY ITEMS	
17.1	THERMOSTAT :	OK
17.2	ROTARY 07 SET POINTS (NORMAL CONDITION)	OK
17.3	MID SET POINTS (SENSORS FAILED CONDITIONS)	OK
17.4	HYGROSTAT	OK
17.5	CONTROL CIRCUIT	OK
17.6	POWER CIRCUIT	OK
18.0	REFRIGERANT USED	OK

R 407C

Dkumng
**Senior Section Engineer
Quality control / Electrical
Rail Coach Factory Raebareli**



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(RAIL COACH FACTORY-RAEBARELI)



RCF/RBL/QEF8001

VER.10.08.2015

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ROLLING STOCK CERTIFICATE OF LHB/EOG 2T AC COACHES

Sr no	Description	Drg/Spec no.	Quantity per Coach
01.	Roof Mounted AC package unit for LHB AC coaches Make : INTEC Sr no of RMPU 1(NPP side): 15-L-459 Sr no of RMPU 2(PP side): 15-L-446 Sr no of Microprocessor: 15.11.195/SDWL	As per rdso/pe/spes/ac/0061/rev-1/2005	02
02.	Switch board cabinet Make : ABROL Sr no : 093/10/2015	As per spec no .EDTS073,REV-D,AM-6	01
03.	Pump equipment with PLC controller & pump box Make: KALSI Sr no PA- 4866/12/2015 Sr no.1- 261540/12/2015 Sr no.2- 261541/12/2015 Sr no.CPA- 4856/12/2015	As per spec EDTS 186,Rev-a, Am- 2	01
04.	Double inlet centrifugal blower 415V/03Ph /50Hz /120W/450 cummtr/hr discharge for exhausting air from lavatory & switch board cabinet Make : INTEG	EDTS331, TYPE-1 CORR.-1&2	02
05.	Vestibule Light Fitting Single w/o diffuser	LW 76004,Alt-b	06
06.	Ceiling light fitting DOUBLE w/o diffuser.	LW 76011,Alt-c	09
07.	Ceiling light fitting with NL w/o diffuser w/o item 2&3	LW 76013,Alt-c	09
08.	Emergency light system for EOG type coaches (AEL)	EDTS 151,Rev -c Am-1 & 2	04
09.	Lavatory light fitting assly	LW 76001,Alt nil	04

(Signature)
Senior Section Engineer
Quality control / Electrical
Rail Coach Factory Raebareli



ROLLING STOCK CERTIFICATE OF LHB/EOG 2T AC COACHES

Sr no	Description	Drg/Spec no.	Quantity per Coach
10.	WC gauge signal light	LW 76006,Alt-c	02
11.	Passenger alarm coach indication light	LW 76005,Alt-e	02
12.	Reading Light fitting (Upper berth)	LW 76023,Alt-e	26
13.	Reading light for longitudinal berth LHS	LW 76022,Alt-e	09
14.	Reading light for transverse Lower Berth -LH	LW 76020,Alt-e	09
15.	Reading light for transverse Lower berth RH	LW 76021,Alt-e	08
16.	Fluorescent lamp 18W	RDSO/PE/SPEC/D/TL 0011-2000,Rev I, Sec- I , 07/2001	33
17.	Diffuser complete w/o item 1& 2.	LW 76012,Alt-a	25
18.	Razor socket for WC 110/240V.	EDML 047 ,Rev nil	04
19.	Terminal strip	EDML 033,Rev-c	01
20.	Terminal connector	EDML 037,Rev` a`	04
21.	Single switch 06A/250V/AC ONE WAY ,complete with steel plate & cover frame	EDML 047,Rev_C, Item 1.	09
22.	Single switch 06A/250V/AC ONE WAY complete with steel plate & cover frame	EDML 047,Rev_A ,Item 2.	09
23.	Provision of switch socket combined 5PIN (06A, 250V AC) along with 1A glass fuse fitted powder coated steel plate & cover frame	As per cat no EL-243 (EL signature series) of M/s SSK	09
24.	PA system for LHB coaches Make :AHUJA	EDTS 173 Rev- a Am- 1,2&3	01 set

(Signature)
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Quality control / Electrical
Rail Coach Factory Raebareli



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(RAIL COACH FACTORY-RAEBARELI)



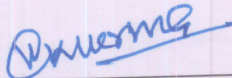
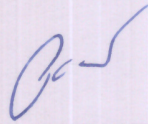
RCF/RBL/QEF8001

VER.10.08.2015

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ROLLING STOCK CERTIFICATE OF LHB/EOG 2T AC COACHES

Sr no	Description	Drg/Spec no.	Quantity per Coach
25.	70AH/110V,54 Cells,02V each ,maintenance free pure lead acid tin monoblock ,battery set with 09 modules 12V each. , factory pre charged. Make : HBL Lug date : 11/2015	EDTS 129,Rev nil	01 set
26.	Battery box for LHB coaches.	As per drgno 1 10113 0 76 700 005,Alt C	01
27.	Battery fuse box +ve Make : ISG	LW 71001,Alt-F	01
28.	Battery fuse box -ve Make : NEC	LW 71002,Alt-F	01
29.	Regulated battery charger Make : AAL Sr no : BCH-061601299	As per RDSO/pe/spec/ac/0129, Rev.-1 (2009)	01
30.	Emergency battery charger Make : BHASIN Sr no : 10151649	EDTS 163,Rev `c` corg.-2&3	01
31.	60KVA transformer Make : PANTRONICS Sr no : PAN-150111120	As per rdso/pe/spec/ac/0080/re v-0 (2007)/Am-1&2/Corr. 1,2&3	01
32.	ZS coupling 400A/750V/03Ph/50hz. Make : S INTERNATIONAL	As per spec No EDTS 105,Rev `e` Am-2	02 sets
33.	Feeder junction boxes. Make : ABROL	EDML 020,Rev- 1/EDTS-328 REV-C.	02
34.	Wheel set earthling equipment. Make : MAA LAXMI INDUSTRIES	EDTS101,REV-C,AM-1	02
35.	Wheel Slide Protection System (WSP) Make : FAIVELEY & Sr no : 36/15/344	M/s : FAIVELEY	01 set
36.	PANTRY EQUIPMENTS : Hot Case, Bottle cooler cum deep freezer Make : S D ENGINEERS	As per spec no EDTS 139, Rev- E ,Sec II.	01

 SSE/EL/QC	 DyCEE(P)/RCF/RBL
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वरिष्ठ खण्ड अभियन्ता
विद्युत उत्पादन-गुणवत्ता
रेल कोच फैक्टरी / लालगंज / रायबरेली
Sr. Section Engineer

उप मुख्य विद्युत अभियन्ता (उत्पादन)
रेल कोच फैक्टरी-रायबरेली, लालगंज
DYCEE(P)-RCF/RBL/LJ

