



रेल डिब्बा कारखाना, रायबरेली
RAIL COACH FACTORY, RAEBARELI



FORM NO: RCF/RBL/QMF 8001
VERSION: 2012-01-01

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: RCF/RBL/QC/RSC

Date: 07/05/2013

SHELL NO	L	W	A	C	C	N	-	2	1	3	5	/	2	0	1	3	DATE OF DISPATCH	2	3	0	3	2	0	1	3
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RLY	C	R	Type	L	W	A	C	C	N	Coach No.	1	3	1	1	0	/	C
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- Railway Board's Order No : 2012/M(C)/142/3, dated 15.02.2013
- Tare Weight of Coach : 45.6 Tonnes
- Carrying Capacity : (a) Seating : 72 (b) Sleeping : 72 (c) Luggage : NA

4. SHELL LEADING DIMENSIONS:

S NO	DESCRIPTION	DIMENSION (MM)	
1.	Maximum length over body	23700	
2.	Maximum width over body	3240	
3.	Maximum height from Rail Level	4250	
4.	CBC height/Buffer height from Rail level 1105 +0/-15	1) 1105 (NPPE)	2) 1103 (PPE)

5. TRACEABILITY OF SHELL ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO			
1.	Buffers	N.A.				
2.	Centre Buffer Coupler	M/s Faiveley	PP END	L 12032	NPP END	L 12019

6. AIRBRAKE TEST REPORT:

S NO	ITEM	DESCRIPTION	SPEC. VALUE	OBSERVED
1.	Full brake application	<ul style="list-style-type: none"> ➤ Reduce pressure of BP from 5.0 to 3.4 kg/cm². ➤ Max. pressure in BC ➤ All Brake are applied 	6 – 10 sec.	8 sec.
2.	Insensitivity	<ul style="list-style-type: none"> ➤ Exhaust BP @ 0.3 kg/cm²/min. 	No brake application	OK
3.	Sensitivity	<ul style="list-style-type: none"> ➤ Exhaust BP @ 0.1 kg/cm²/Sec, after 02 Sec. 	Brake must apply	OK

7. PAINTING DETAILS:

S NO	DESCRIPTION	TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE
1.	Paint	P.U.	M/s VIBGYOR	92.3/90.5/89.5
2.	Insulation	Satisfactory		



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8. DETAIL OF BOGIES :

ITEMS	PP SIDE				NPP SIDE			
Bogie No	136157				136158			
Bogie Type	FIAT				FIAT			
Axle No	RWF-96507		G-7901		H-3667		RWF-96568	
Wheel Dia	916.00	916.00	916.90	916.50	916.10	916.00	916.00	916.00
Wheel Disc No	330-45318/ ZB-12	277-45320/ ZB-12	077-44519/ ZB-12	035-45656/ ZB-12	039-44519/ ZB-12	028-44519/ ZB-12	109-44519/ ZB-12	038-44519/ ZB-12
R B Nos.	05012	04113	04522	04223	03055	04285	04689	04085
C.T.R.B. Make	TIM		TIM		TIM		TIM	

9. SECONDARY SUSPENSION LOAD DEFLECTION VALUES

DESCRIPTION	BOGIE PP SIDE				BOGIE NPP SIDE			
	SECONDARY 1		SECONDARY 2		SECONDARY 1		SECONDARY 2	
	OUTER	INNER	OUTER	INNER	OUTER	INNER	OUTER	INNER
Make & Nos.	DN-X- 862	G-12-03- 3547	DN-X- 863	G-12-03- 724	DN-X- 1041	G-12-3- 3179	DN-X- 1055	G-12-03-
Compressed Ht. at Tested Load (mm)	513	466	506	464	508	464	507	465
Alignment deviation (mm)	5	23	7	23	4	15	3	19

10. TRACEABILITY OF BOGIE ITEMS:

S. NO.	ITEM	SERIAL NO.		MAKE
		PP SIDE	NPP SIDE	
1.	Primary outer Spring	L&S-08-12	L&S-08-12	L&S
2.	Primary Inner Spring	L&S-09-12	L&S-09-12	L&S
3.	Primary Damper	897,746,505,721	688,1243,928,1257	GEREP
4.	Secondary Damper	NIL	NIL	SACHS
5.	Lateral Damper	70	28	GEREP
6.	Yaw Damper	5207,2572	4964,5214	KONI
7.	Brake Cylinder & Caliper	G-3346/691,G-3537/691 G-3325/691,G-3767/691	G-3475/691,G-3562/691 G-3248/691,G-3435/691	KBI
8.	Brake Disc			KBI
9.	Ball Joint Control Arm			MGN
10.	Lateral Bump Stop			GMT
11.	Ball Joint Traction Lever			GMT
12.	Ball Joint Traction Centre			GMT
13.	Secondary Rubber Pad			TESPAK
14.	Rubber Spring			GMT
15.	Roll Link			SARITA
16.	Air Spring			N.A.



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11. TRACEABILITY OF FURNISHING ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1.	Air Brake Module	M/s KBI	1178308
2.	Pull box	M/s KBI	
3.	DV	M/s KBI	2012 M 0690
4.	PVC Flooring	M/s Responsive	
5.	UIC Vestibule (PPE)	M/s KRP	
6.	UIC Vestibule (NPPE)	M/s KRP	
7.	Foot Step	M/s JVR	
8.	Entrance Hand Rail	M/s Rail Tech	
9.	Decoupling arrangement	M/s SECO	
10.	Body Side Window	M/s AIKON	
11.	Emergency Window	M/s AIKON & Rail Tech	
12.	Lavatory/Hooper Window	M/s AIKON	
13.	Roof Ceiling	M/s KAE Engineers	
14.	Body Side Doors	M/s JVR	
15.	Compartment Door (PPE)	-----	
16.	Compartment Door (NPPE)	-----	
17.	Vestibule Door(PPE)	M/s AIR FLOW	
18.	Vestibule Door(NPPE)	M/s AIR FLOW	
19.	CDTS (ORIENT)	M/s VIBHU	
20.	CDTS (WESTERN)	M/s VIBHU	
21.	Auxiliary Water Tank	M/s Shivalik Fasteners	
22.	Under Slung Water Tank(450 L)	M/s Amit Engineers	
23.	Under Slung Water Tank (2X685L)	M/s Amit Engineers	
24.	Flexible Faucet	M/s Rishabh Enterprises (Pooja)	
25.	Lotah Filler Tap	M/s Metro	
26.	Lavatory Modoules	M/s Hindustan Fibre Ltd. Gujarat	
27.	Lavatory Doors	M/s Hindustan Fibre Ltd. Gujarat	
28.	Waste Bin Arrangement	M/s Hindustan Fibre Ltd. Gujarat	
29.	Fire Extinguisher	M/s Hindustan Fibre Ltd. Gujarat	
30.	Side Wall panel	M/s KAE Engineers	
31.	AC Trough	M/s CRG Industries	
32.	Bellows of circulation units	-----	
33.	Seat & Berth	M/s Mohan Rail	
34.	Light Luggage Rack	M/s Rail Fab	
35.	Snack Table	M/s International T. Ltd.	



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RLY	C	R	Type	L	W	A	C	C	N	Coach No.	1	3	1	1	0	/	C
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12. MODIFICATION (IF ANY) : NIL

13. DEVIATION (IF ANY) : NIL

14. ITEM FITTED ON THE COACH ON TRIAL : NIL

S NO	ITEM PARTICULARS	PURPOSE	REPORT	REFERENCE &
			Frequency	PERIOD OF TRIAL

15. WARRANTY:

S NO	COMPONENTS	WARRANTY
1	Brake blocks, wheels, push gravity cocks, flushing valves, moldings, window glasses, mirrors, roller blinds, curtain & bulbs etc. (items which are consumable in nature)	NIL
2	Other coach furnishing sub assemblies(bought out items)	24 months date of dispatch of coach or 30 months from date of supply of material whichever is earlier.

NOTE:

- This warranty covers free supply of parts which wear out and falls within warranty period of normal service.
- This doesn't covers faults arising out of accident, non standard maintenance practices, abnormal use or mishandling, vandal activity, arson & deficient/pilferage etc.
- This doesn't cover any consequential liabilities or damages/loss incurred by anybody; furthermore, it shall in no case extend to repayment, return of the coach or replacement of complete coach.
- Whether a defective part is to be replaced or repaired shall be at the discretion of RCF/RBL.

DYCME
RCF/RBL

Dy CME/M&P
उप मू० का० एच०/एम. & पी.
RCF/RBL(LLJ)
रे. डि. का. रायबरेली (सालगाँज)

SSE/QC/MECH
RCF/RBL
बरोअनु०अ. नि. म. ता. (पत्रिक)
रेल कोच फैक्ट्री, रायबरेली
Sr SE (Mech.) RCF/RBL/LLJ.



रेल कोच फैक्टरी, कपूरथला
RAIL COACH FACTORY, KAPURTHALA



Form No. : QMF 9454; Version: 03

Page : 2 of 4

Date: 20-02-2013

Shell No.:-

RLY	Type	LACCN				Coach No.			
Items		PP Side				Non PP Side			
Bogie No.		136158				136157			
Frame No.		FIAT-2044				ECBT-526			
Bolster No.		2685-VT				2695-VT			
Axle No.		H-3667		RWF-96568		RWF-96507		G-7901	
Wheel Diameter		916.10	916.00	916.0	916.00	916.00	916.00	916.90	916.50
Wheel Disc No.		039-44519/ ZB-12	028-44519/ ZB-12	109-44519/ ZB-12	038-44519/ ZB-12	330-45318/ ZB-12	277-45320/ ZB-12	314-44519/ ZB-12	312-44519/ ZB-12
R.B. Nos.		03055	04285	04689	04085	05012	04113	04522	04223
R. B. Make		TIM		TIM		TIM		TIM	
RB Type		CARTRIDGE TAPER ROLLER BEARING							

6.0 Wheel & Axle details:

6.1 Secondary suspension load deflection Values:

Description	Bogie PP side				Bogie NPP side			
	Secondary 1		Secondary 2		Secondary 1		Secondary 2	
	Outer	Inner	Outer	Inner	Outer	Inner	Outer	Inner
Make & nos.	DN-X-1041	G-12-3-3179	DN-X-1055	G-12-03	DN-X-862	G-12-03-3547	DN-X-863	G-12-03-724
Compressed ht. at tested load	508	464	507	465	513	466	506	464
Alignment deviation (mm)	4	15	3	19	5	23	7	23

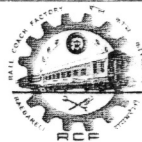
6.2 Component traceability:

SNO	ITEM	PP Side Bogie	NPP side Bogie	Make
		Sr. nos	Sr. nos.	
1	Primary Outer Spring batch no.	L&S-08-12	L&S-08-12	L&S
2	Primary inner Spring batch no	L&S-09-12	L&S-09-12	L&S
3	Primary Damper	688,1243,928,1257	897,746,505,721	GEREP
4	Secondary damper	NIL	NIL	SACHS
5	Lateral Damper	28	70	GEREP
6	Brake cylinder & Caliper	G-3475/691,G-3562/691 G-3248/691,G-3435/691	G-3346/691,G-3537/691 G-3325/691,G-3767/691	KBI
7	Brake Disc			KBI
8	Ball joint Control arm			MGN
9	Lateral Bump stop			GMT
10	Traction center make			EMSON
11	Traction lever make			SARITA
12	Ball joint traction lever			GMT
13	Ball joint Traction centre			GMT
14	Secondary rubber pad			TESPAK
15	Rubber spring			GMT
16	Anti roll bar make			SARITA
17	Roll link make			GMT
18	Fork make			EMSON
19	Yaw Damper make			

61



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(RAIL COACH FACTORY-RAEBARELI)



37-38
RCF/RBL/QEF7001
VER.2012:00
PAGE 1 OF 4

ROLLING STOCK CERTIFICATE OF LHB/EOG AC COACHES

COACH NO		SHELL NO	
TYPE OF COACH		DATE:	
Sr no	Description	Drg/Spec no.	Quantity per Coach
	13110/c - CR		
	LWACCN		21.3.13
01.	Roof mounted AC package unit for LHB AC coaches Make : <u>Amit</u> Sr no of RMPU (PP side) : <u>685-I-12</u> Sr no of RMPU (NPP side) : <u>686-I-12</u> Sr no of Microprocessor. : <u>AEM-363-I-12</u>	EDTS 075,Rev`a`, Col I.	02 ✓
02.	Switch board cabinet (In case of CHAIR CAR / In case of 2T/3T & FAC coach) Make : <u>stestalit</u> Sr no : <u>240/2011/Nov</u>	EDTS 073 / 134 ,Rev `b`	01 ✓
03.	Pump equipment with PLC controller & pump box Make: <u>Kalbi</u> Sr no PA - <u>3057/8/12</u> Sr no.1 <u>233118/8/12</u> Sr no.2 <u>233119/8/12</u> Sr no.CPA - <u>2575/10/2011</u>	EDTS 094,Rev`a`	01 ✓
05.	Single inlet radial blower 415V/03Ph/50Hz /185W /1045 cum mtr/hr discharge for exhausting air from PANTRY Make : <u>X</u>	02D133-AB06-19 In case of Chair Car's	01 ✓
06.	Double inlet centrifugal blower 415V/03Ph /50Hz /120W/450 cum mtr/hr discharge for exhausting air from lavatory & switch board cabinet Make : <u>Integ</u>	Cat no D2D 133 -AB06-19 of EBM or equivalent approved	02 ✓
07.	Ceiling light fitting w/o diffuser w/o item 3&4 EOG 3T/2T/FAC/Ex ACC/II ACC	LW 76004,Alt nil	03/03/06 03/03
08.	Ceiling light fitting DOUBLE w/o diffuser. EOG 3T/2T/FAC	LW 76011,Alt nil	09/09/07
<u>Analizer</u>		Signature	<u>V.K. Verma</u>
<u>Jwala Prasad</u>		Name	<u>V.K. Verma</u>
SSE/Elect/Production		Designation	SSE/Elect/Quality

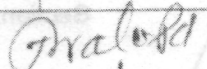
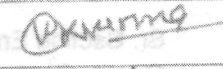


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(RAIL COACH FACTORY-RAEBARELI)



.RCF/RBL/QEF7001
VER.2012:00
PAGE 2 OF 4

ROLLING STOCK CERTIFICATE OF LHB/EOG AC COACHES

Sr no	Description	Drg/Spec no.	Quantity per Coach
09.	Ceiling light fitting with NL w/o diffuser w/o item 2&3 EOG 3T/2T/FAC/Ex ACC/II ACC	LW 76013,Alt nil	09/09/11/26 /26
10.	Emergency light system for EOG type coaches	EDTS 151,Rev nil	04 ✓
12.	Lavatory light fitting assly EOG 3T/2T/FAC/Ex ACC/II ACC	LW 76001,Alt nil	04/04/03 03/03
13.	Entry door lamp assly	LW 76003,Alt nil	04 no's ✓
14.	WC gauge signal light EOG 3T/2T/FAC/Ex ACC/II ACC	LW 76006,Alt 'a'	02/02/03 03/03
15.	Passenger alarm coach indication cum Reservation Chart illumination light	LW 76005,Alt 'a'	02 ✓
16.	Reading Light fitting (Upper berth) EOG 2T/FAC	AW 76023,Alt nil	✗ 27/12
17.	Reading light for longitudinal berth (LHS) EOG/2T	LW 76023,Alt nil	✗ 09
18.	Reading light for transverse -LH EOG/2T/FAC	LW 76020,Alt nil	✗ 09/04
19.	Reading Lights (02 seater) Ex.ACC / II,ACC	LW 76031,Alt nil	✗ 28/18
20.	Reading Lights (03 seater) II,ACC Only	LW 76030,Alt nil	✗ 14
21.	Reading light for longitudinal berth RH EOG/2T/FAC	LW 76021,Alt nil	✗ 09/08
22.	Fluorescent lamp 18W EOG 3T/2T/FAC/Ex ACC/II ACC	RDSO/PE/SPEC/D/ TL 0011-2000,Rev I, Sec- I , 07/2001	38/37/38 37/37
23.	Diffuser complete w/o item 1& 2. EOG 3T/2T/FAC/Ex ACC/II ACC	LW 76012,Alt nil	21/21/24 04/04
24.	Electronic inverter for reading lights. EOG Ex ACC/ II ACC	EDTS 108,Rev nil Amdt -1	✗ 14/08 14/20
25.	Razor socket for WC 110/240V. EOG 3T/2T/FAC/Ex ACC/ II ACC	EDML 047 ,Rev nil	04/04/03 03/03
 Jwala Prasad SSE/Elect/Production		 V. K. Verma SSE/Elect/Quality	
	Signature		
	Name		
	Designation		

59



Govt. of India- Ministry of Railways
(RAIL COACH FACTORY-RAEBARELI)



RCF/RBL/QEF7001
VER.2012:00
PAGE 3 OF 4

ROLLING STOCK CERTIFICATE OF LHB/EOG AC COACHES

Sr no	Description	Drg/Spec no.	Quantity per Coach
26.	Terminal connector (for CDTs) EOG 3T/2T/FAC/Ex ACC/II ACC	EDML 037,Rev`a`	04/04/03 03/03
27.	Terminal strip (EOG/3T)	EDML 034,Rev`a`	01 ✓
28.	Terminal strip (EOG/2T)	EDML 033,Rev`a`	01 ✗
29.	Terminal connector EOG/3T/2T	EDML 037,Rev`a`	04/04
30.	Connectors for lights (For chair cars only)	EDML 014,Rev nil	01 ✗
35.	Single switch 06A/250V/AC ONE WAY ,complete with steel plate & cover frame EOG 3T/2T/FAC	EDML 047,Rev nil, Item 1.	09/09/08
36.	Single switch 16A/250V/AC ONE WAY complete with steel plate & cover frame EOG 3T/2T/FAC	EDML 045,Rev nil, Item 2.	09/09/08
37.	Switch plate (CORRIDOR) for FAC only	EDML 040,Rev nil	01 ✗
38.	Switch plate (CORRIDOR) for FAC only	EDML 042,Rev nil	01 ✗
39.	Switch plate (CORRIDOR & ATTENDANT) For FAC only	EDML 041,Rev nil	02 ✗
40.	Switch socket 5 Pin, 06A, 250V fitted with powder coated steel plate & cover frame. (Ex ACC/ II ACC)	Cat no EL-243 of M/s SIGNATURE series or equiv approved	18/18 ✗
42.	Bell push & single switch 06A/250V/AC ,TWO WAY ,complete with steel plate & cover frame (FAC only)	EDML 047,Rev nil	02 ✗
43.	Call cum reset indicator & Annunciator (FAC only)	EDTS 117,Rev nil	01 ✗
44.	PA system for LHB coaches Make : <u>THUTA</u>	EDTS 173,Rev nil Ty -V.	01 set
	<u>Pravara Prasad</u>	Signature	<u>V.K. Verma</u>
	<u>Pravara Prasad</u>	Name	<u>V.K. Verma</u>
	SSE/Elect/Production	Designation	SSE/Elect/Quality

RAIL COACH FACTORY RAEBARELI



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RCF/RBL/QEF7001
VER.2012:00
PAGE 4 OF 4

ROLLING STOCK CERTIFICATE OF LHB/EOG AC COACHES

Sr no	Description	Drg/Spec no.	Quantity per Coach
45.	70AH/110V,54 Cells,02V each ,maintenance free pure lead acid tin monoblock ,battery set with 09 modules 12V each. ,factory pre charged. Make : <u>HBL</u> Lug date : <u>08/2012</u>	EDTS 129,Rev nil	01 set ✓
46.	Battery box for LHB coaches.	1 10113 0 76 700 005 w/o item 5,22 ,23 ,26 & 27.	01 ✓
47	Battery fuse box +ve Make : <u>ISG</u>	LW 71001,Alt` a`	01 ✓
48.	Battery fuse box -ve Make : <u>ISG</u>	LW 71002,Alt` a`	01 ✓
49.	Regulated battery charger Make : <u>Pyramid</u> Sr no <u>PRACA-137-39</u>	EDTS 074,Rev `b`	01 ✓
	Emergency battery charger Make : <u>Pyramid</u> Sr no <u>PEBCI-123-37</u>	EDTS 163,Rev `c` corg.-2	01 ✓
50.	60KVA transformer Make : <u>Kalpi Vimal</u> Sr no 1 : <u>1290-2011-12</u> Sr no 2 : _____ 2T/3T/FAC/HB	EDTS 076 ,Rev nil	01/01/01/0 2
51.	ZS coupling 400A/750V/03Ph/50hz. Make : <u>S. International</u>	EDTS 105,Rev` c`	02 sets ✓
52.	Feeder junction boxes. Make : <u>NFC</u>	EDML 020,Rev` a`	02 ✓
53.	Wheel set earthing equipment. Make : <u>Darshan Enterprises</u>	EDTS 101,Rev` a`	02 ✓
54.	Wheel Slide Protection System (WSP) Make & Sr no : <u>KNODR - 0111470442</u>	M/s : <u>KNODR</u>	01 set ✓
55.	Composite pantry Make : _____ X Sr no : _____	EDTS 130,Sec-1 For LHB/EOG /AC Chair cars only	01 X
56.	PANTRY EQUIPMENTS : a.) Hot Case Make : <u>Spectrum</u> b.) Bottle coler cum deep freezer Make : <u>Spectrum</u>	EDTS 139,Corr-1, Case of EOG/3T & FAC EDTS -130, Sec II, In case of EOG/2T	01 ✓
<u>Jwala Prasad</u>		Signature	<u>V.K. Verma</u>
<u>Jwala Prasad</u>		Name	<u>V.K. Verma</u>
SSE/Elect/Production		Designation	SSE/Elect/Quality

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