	Modern Coach Factory Raebareli	DOC NO.: MCF/RBL/QMF 8002
	आधुनिक रेल डिब्बा कारख़ाना, रायबरेली	REV NO: 01
		DATE: 17.04.2018

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21/575

RLY	NFR	COACH NO	204912/C			DATE OF DISPATCH	29-Sep-20
Type	LWSCN1	Shell No.	20G284	DISPATCH TO	SSE/C&W/GHY/RNY	FUR.NO.	LSCN-1739

1. Railway Board's Order No. : 2020/M(C)/142/2,Dated-21.08.2020
2. Tare Weight of Coach : 41.24 Tonnes
3. Carrying Capacity : (a) Seating: 80 (b) Sleeping: 80 (c) Luggage: NIL

4. Special feature:

A	Choke of 5/6 mm in DV side replace with 9 mm in both type (KBI & Faiv.)letter no. MC/LHB/Brake, DT. 27.09.18

5. SHELL LEADING DIMENSIONS:

S NO	DESCRIPTION	DIMENSION (MM)	
1	Maximum length over body	23700	
2	Maximum width over body	3240	
3	Maximum height from Rail Level	4039	
4	CBC height/Buffer height from Rail level 1105 +0/-10	NPP / PP	1102/1100

6. TRACEABILITY OF SHELL ITEMS:

S NO		ITEM		MAKE/SUPPLIER	SERIAL NO			
1	Under frame	Front	PP END	M/S-JBM	31			
		Part	NPP END	M/S-MTF	-------			
		Complete		MCFRBL-V4U TECHIE	20G284			
2	Lav. side wall			M/S-ATHANCY ALD	LAV.1	------	LAV.2	------
				M/S-ATHANCY ALD	LAV.4	------	LAV.3	------
3	Side wall	LH SIDE		M/S-ECBT	168			
		RH SIDE		M/S-ECBT	168			
4	End wall	PP END		M/S-SIPL	---------			
		NPP END		M/S-SIPL	---------			
5	Roof			M/S-MCFRBL-CONT.	150			
6	Centre Buffer Coupler			M/S-FRONTIER	PP	65P2	NPP	80P2

7. AIR BRAKE TEST REPORT:

S NO	ITEM	DESCRIPTION	SPEC. VALUE	OBSERVED
1	Full brake application	Reduce pressure of BP from 5.0 to 3.4 kg/cm².	6 – 10 sec.	8 sec
		Max. pressure in BC	3.0 ±0.15 kg/cm².	3.0 kg/cm²
		All Brake are applied	OK	OK
2	Insensitivity	Exhaust BP @ 0.3 kg/cm²/min.	No brake application	OK
3	Sensitivity	Exhaust BP @ 0.1 kg/cm²/Sec, after 06 Sec.	Brake must apply	OK

8. PAINTING DETAILS:

S NO	DESCRIPTION	TYPE OF PAINT	MAKE	APPLICATION BY MCF/ CONTRACTOR (SUPPLY & APPLY)	AVERAGE GLOSS VALUE	DATE OF COMPLETION
1	Paint	P.U	AXALTA	M/S-EMPRISE WOW (S&A)	95/96	11-Sep-20
2	Insulation	Satisfactory				

Parimal Kumar
14.12.2020
SSE/QC/MCF/RBL

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	MODERN COACH FACTORY, RAEBARELI आधुनिक रेल डिब्बा कारख़ाना, रायबरेली	DOC NO.: MCF/RBL/QMF 8002 REV NO.: 01 DATE: 16.05.2016

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/**2020-21/575**

RLY	N	F	R	Coach No.	2	0	4	9	1	2	/	C	-	DATE OF DISPATCH	2	9	0	9	2	0	2	0

DISPATCH	SSE/C&W/GHY/RNY	Type	L	W	S	C	N	1	Shell No.	2	0	G	2	8	4	FUR .NO	LSCN – 1739

9. DETAIL OF BOGIES:

ITEMS	NPP Side				PP Side			
Bogie No	201120				201119			
Bogie Type	FIAT				FIAT			
Frame no.	vs-238				VS-236			
Bolster no.	RBL/LS5-2400				RBL/LS5-1350			
Axle No	20 V– 7984 RWF		20 W – 8998 RWF		20 Y– 5824 RWF		20 Y– 7890 RWF	
Wheel Dia	917.443	917. 594	917.445	917.599	917.429	917.55	917.47	917.582
Wheel Disc No	TZ 06-19 57168-9QL0	TZ 06-19 52750-9QH5	TZ 06-19 57169-9QL0	TZ 06-19 56809-9QK1	TZ 06-19 61056-9QL1	TZ 04-19 34837-90I2	TZ 11-19 79165-9VG3	TZ 11-19 82885-9WL5
R.B. Nos.	12-19 34995	12-19 35406	12-19 32282	12-19 35107	12-19 35244	12-19 36355	12-19 35154	11-19 31923
CT R B Make	TIMKEN		TIMKEN		TIMKEN		TIMKEN	

10. SECONDARY SUSPENSION LOAD DEFLECTION VALUES : -

DESCRIPTION	Bogie NPP side		Bogie PP side	
Make & Nos.	Secondary 1	Secondary 2	Secondary 1	Secondary 2
	AVADH RAIL INFRA Sr. NO- 07-20 10102	AVADH RAIL INFRA Sr. NO- 07-20 10066	AVADH RAIL INFRA Sr. NO- 07-20 10107	AVADH RAIL INFRA Sr. NO- 07-20 10099

11. TRACEABILITY OF BOGIE ITEMS :-

S. NO	ITEM	MAKE/ SUPPLIER	SERIAL NO.	
			NPP SIDE	PP SIDE
1.	Yaw Damper	IAI	294646,294562	294453,294258
2.	Primary outer Spring	CMAFJ	05-20 - 1100-(27,23,22,17)	05-20 - 1100-(30,28,31,25)
3.	Primary Inner Spring	CMAFJ	05-20,1101--(5,139,121,138)	05-20,1101--(129,127,112,8)
4.	Primary Damper	IAI	01-20 (297233,297238,297291,297258)	01-20 (297215,297133,297131,297281)
5.	Secondary Damper	IAI	01-20 (295857,296021)	01-20 (296193,295673)
6.	Lateral Damper	IAI	11-19 293778	11-19 283894
7.	Brake Cylinder	KBI	D(0031,8027,8528,0026)K29	C(0077,8320,8526,9996)K29
8.	Brake Caliper	KBI	C-(5584,5629,5627,5582)-29	C-(5583,5626,5108,5581)-29
9.	Brake Disc	KBI	24229056 0039-28/20,24229055 0063-28/20 24229056 0040-28/20,24229055 0058-28/20	24229951 0023-28/20,242229057 0024-28/20 24229057 0026-28/20,24229057 0025-28/20
10.	Ball Joint Control Arm	BONY,GMT,PRAG		
11.	Lateral Bump Stop	GMT		
12.	Traction Centre make	RNG		
13.	Traction lever make	JI		
14.	Ball joint traction lever	GMT		
15.	Ball joint traction centre	GMT		
16.	Leveling Valve	ESCORT	06-20,06-20	06-20,06-20
17.	Check Valve	ESCORT	06-20	06-20
18.	Anti roll bar Make	RF		
19.	Roll Link make	JUR /GMT RF/GMT		
20.	Fork make	RNG		
21.	Control Arm Upper	CC	20A478,20A671,20A617,20A785	20A703,20A575,20B87,20A169
22.	Control Arm Lower	CC	20A175,19M181,20A134,20A111	20A45,20A379,20A426,20A169
23.	Phonic Wheel	KBI	K 07-20	K 07-20

Signature of SSE/Bogie/QC

	Modern Coach Factory Raebareli आधुनिक रेल डिब्बा कारख़ाना, रायबरेली	DOC NO.: MCF/RBL/QMF 8002 REV NO: 01 DATE: 17.04.2018

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21/575

RLY	NFR	COACH NO	204912/C			DATE OF DISPATCH	29-Sep-20
Type	LWSCN1	Shell No.	20G284	DISPATCH TO	SSE/C&W/GHY/RNY	FUR.NO.	LSCN-1739

12. TRACEABILITY OF FURNISHING ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO(NPP/PP)
1	Air Brake Module	M/s-KBI	6039 33/20
2	Distribution valve	M/s-KBI	2020H12247
3	Pull box	M/s-KBI	
4	FIBA	M/s-KBI	8977/29,9017/29
5	Foot Step	M/S- FABRICON KOLKATA	
6	Decoupling arrangement	M/S-ELASTOMER MUMBAI	
7	Floor board	M/S-SHREE RAM PNL	
8	PVC	M/S-RESPONSIVE INDS DELHI	
9	Lavatory inlay	M/S-SEEMA BHOPAL	
10	UIC Vestibule (PPE)	M/S-KRP PUNE	
11	UIC Vestibule (NPPE)	M/S-KRP PUNE	
12	Gangway bridge mounting (PPE)	M/s- MAHAVEER METAL WORKS, KXH	
13	Gangway bridge mounting (NPPE)	M/s- MAHAVEER METAL WORKS, KXH	
14	Body Side Window	M/S-SAWALKA KOLKATA	
15	Emergency Window	M/S-BIRCON GZB	
16	Lavatory/hopper Window	M/S-BET INDS PUNJAB	
17	Side panel	M/S-HF VADODARA	
18	Roof Ceiling	M/S-A.B COMPOSITE	
19	Door way Ceiling	M/S-ZAAM TOOLS RBL	
20	Body Side Doors	M/s-SUKATA INDS	
21	Vestibule Door(PPE)	M/s-KALSI LDH	
22	Vestibule Door(NPPE)	M/s-KALSI LDH	
23	Bio Tank	M/s-OMAX AUTO LTD	
24	Presurized Flushing(Elect.pneumatic)	M/S-AIR FLOW	
25	Auxiliary Water Tank	M/s-AMIT ENGG MOHALI	
26	Under Slung Water Tank (2X685L)	M/s-OASIS	
27	Under Slung Water Tank (1x685 L)	M/s-AMIT ENGG MOHALI	
28	Health Faucet	M/s- KAPCO VALVES JUC	
29	Lotah Filler Tap	M/s- KAPCO VALVES JUC	
30	Controlled discharge tap	M/s-AGMECO PVT LTD	
31	Lavatory Doors	M/S-MSL MOHALI	
32	Seat & Berth	M/S-OVPL SILICON MUMBAI	
33	Ventury grill	NIL	
34	RFID	NIL	

Parimal Kumar
14.12.2020

SSE/QC/MCF/RBL

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रे0डि0का0, रायबरेली (लालगंज)

	Modern Coach Factory Raebareli आधुनिक रेल डिब्बा कारख़ाना, रायबरेली	DOC NO.: MCF/RBL/QMF 8002 REV NO: 01 DATE: 17.04.2018

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21/575

RLY	NFR	COACH NO	204912/C			DATE OF DISPATCH	29-Sep-20
Type	LWSCN1	Shell No.	20G284	DISPATCH TO	SSE/C&W/GHY/RNY	FUR.NO.	LSCN-1739

13. MODIFICATION (IF ANY) : NIL

14. DEVIATION (IF ANY) : NIL

15. ITEM FITTED ON THE COACH ON TRIAL : NIL

S NO	ITEM PARTICULARS	PURPOSE	REPORT Frequency	REFERENCE & PERIOD OF TRIAL
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16. WARRANTY:

S NO	COMPONENTS	WARRANTY
1	Brake Pad, wheels, flushing valves, push gravity cocks, moldings, window glasses, mirrors, curtain clutch wire etc. (items which are consumable in nature)	NIL
2	Other coach furnishing sub assemblies(bought out items)	24 months from the date of dispatch of coach OR 30months from the date of supply of material whichever is earlier.

NOTE:

1. This warranty covers free supply of parts which wear out and fails within warranty period of normal service.
2. This doesn't covers faults arising out of accident, non standard maintenance practices, abnormal use or mishandling, vandal activity, arson & deficient/pilferage etc.
3. This doesn't cover any consequential liabilities or damages/loss incurred by anybody; furthermore, it shall in no caseextend to repayment, return of the coach or replacement of complete coach.
4. Whether a defective part is to be replaced or repaired shall be at the discretion of MCF/RBL.
5. For any complain/ suggestion please Mail at qualityrcfrbl@gmail.com
6. Painting on supply & apply contract :- supply of material and application shall be warranted for a period of three years from Application for any manufacturing /Application as per clause -4,para- V of RDSO specification no .M&C/PCN/100/2013-Given below

S.No	Time period	Gloss Retention (initial gloss >85 unit at 60º)	Colour Retention rating on 0-10 scale (initial rating of painted panels/coach or ISC/RAL shade card shall be taken as 10)	Adherence of paints (with each other and with substrate) Cross-cut tape adhesion test as per ASTM D:3359/97(or latest)
1	After 1 year	80% of initial gloss	7	5B
2	After 2 year	70% of initial gloss	6	5B
3	After 3 year	60% of initial gloss	5	4B

If any imperfection is noticed or any defect arises during the warranty –period due to improper material used or due to bad workmanship, the contractor shall be bounded to set right the defect/ imperfection on free of cost basis at the base depot of the coach.

Parimal Kumar 14.12.2020	15/12	15/12/2020
SSE/QC/MCF/RBL	SME/AME/QC/MCF/RBL	Dy.CQM/MCF/RBL

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गुणवत्ता विभाग
रे०डि०का०, रायबरेली (लालगंज)

सहायक यांत्रिक अभियन्ता/गुणवत्ता-1
Assistant Mechanical Engineer / Quality-1
आधुनिक रेल डिब्बा कारखाना, रायबरेली
Modern Coach Factory, Raebareli

उप मुख्य गुणवत्ता प्रबन्धक
Dy. Chief Quality Manager
आधुनिक रेल डिब्बा कारखाना, रायबरेली
Modern Coach Factory, Raebareli

	Modern Coach Factory Raebareli आधुनिक रेल डिब्बा कारख़ाना, रायबरेली	DOC NO.: MCF/RBL/QEF/8001 REV NO: 01 DATE: 29.06.2020

FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB EOG NON AC SCN COACH.

ELECTRICAL TEST CERTIFICATE FOR LHB EOG NON AC SCN COACH.

TYPE COACH	**LWSCN**		**SHELL/COACH NO**	**204912/C**	
RAILWAY	**NFR**	**ELECT. FIT DATE**	**29-09-2020**	**MCF EUR. NO.**	**LSCN-1739**

Sr. no.	Description of tests	Remarks
1.	PUMP EQUIPMENTS	OK
2.	LIGHTS, NL,LAP CHARGING SOCKETS	OK
3.	WORKING OF ACCIDENTAL, EMERGENCY LIGHTS.	OK
4.	RAILWAY CARRIAGE FAN	OK
5.	WHEEL SLIDE PROTECTION SYSTEM (**WSP**)	OK
6.	WORKING OF 9 KVA TRANSFORMER	OK
7.	WORKING OF REGULATED BATTERY CHARGER/EMERGENCY BATTERY CHARGER.	OK
8.	SAFETY :	----
8.1.	FUSES AND THEIR RATING	OK
8.2	CONTROL CIRCUIT	OK
8.3	POWER CIRCUIT	OK

Senior Section Engineer
Quality control / Electrical
Modern Coach Factory Raebareli

ROLLING STOCK CERTIFICATE OF LHB/EOG NON AC SCN COACHES

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
01.	Fitment of Switch board cabinet.(set of panel) Make/Sr.no.: **NEC** On Board: **2020066049** HT Panel: **2020076471**	EDTS 355, Rev`01'.Am-3	**01 SET**
02.	Provision of 9 KVA 750/415/190V, 03Ø AC. Make: **PANTRONICS** Sr no.: **PAN 20018872**	RDSO/PE/SPEC/TL 0158, 2010, Rev`0',Ty I.	**01**
03.	Mounting of 09KVA TFR.	As per drg no 1.10113.0.76.300.001,Alt –B.	OK
04.	Provision of Pump equipment with pump box. Make: **DR AUTO** Sr no : **20/08/0060** Pump 1: **3700** Pump 2: **4790**	As per spec no. EDTS186,REV-A,AM-2	**01 SET**
05.	Provision & Mounting of Pump controller. Make: **DR AUTO** SL.no.: **20/08/0067**	As per Spec. EDTS186 Rev-a Am-2, & drg no. CC71328 & LW70020	**01**
06.	4.5 Kw Under slung type Constant Voltage Regulated Battery charger cum Emergency battery charger Make: **WAVES** Sr. no.: **W4K5I201912**	As per spec no. RDSO/PE/SPEC/AC/0183-2015(REV.-1)	**01**
07.	Provision of Feeder Junction Box Make : **AECO**	EDTS-328 REV-C,AM-4,Type-II,COR-2	**01 SET**
08.	Provision of IVC dummy Socket assembly.	As per Drg. No. LW71302,Alt-nil	**01 SET**
09.	Battery fuse box +ve Make : **RICHMOND**	As per LW 71001,Alt- H	**01**
10.	Battery fuse box –ve Make : **RICHMOND**	As per LW 71002,Alt-I	**01**
11.	Provision of Battery boxes/ Cradles. Make: **HITECH**	As per Drg. No. 110113.0.76.700.005 W/O item 5,22,23,26 & 27,Alt-C or Latest.	**01**
12.	Provision of batteries Type: 110 V, 120 AH VRLA SMF Battery Set. Make: **AMARA RAJA** Lug Date: **06/20**	As per RDSO/PE/SPEC/AC/0009-2014 (Rev-2) with inner cell connectors or Latest.	**01 SET**

Senior Section Engineer
Quality control / Electrical
Modern Coach Factory Raebareli

ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
13.	Fitment of Railway carriage Fan 400mm Sweep, 110V AC with crash worthy features. Make: **LIGHT ENG.**	As per Drg. No. ICF/SK-7-6-158,alt-g. RDSO/PE/SPEC/TL/0021-2005 (Rev-3) with RCF annex-1,am-1.	**30**
14.	Fitment of LED Light fittings for Cabin, Doorway and Gangway area. 9 watt. Make: **RT VISION**	As per RDSO/PE/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1 .Type-B1.Drg. No. CC76453.	**26**
15.	Fitment of LED Light fittings for Night Light with berth indication Type-E (1 watt). Make: **RT VISION**	As per RDSO/PE/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1, ICF/STB-7-6-053.Type- E. Drg. No. CC76461	**10**
16.	Fitment of LED Light fittings for Lavatory Lights. 9 Watt. Make: **RT VISION**	As per RDSO/PE/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1Type-D. Drg. No. LW76092.	**04**
17.	Fitment of LED Light fittings for PACIL. Make: **KAVERI**	As per RDSO/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1Type-I. Drg. No. LW76098.	**02**
18.	Fitment of Accidental Emergency Light (AEL) Make: **INTEG**	As per RDSO/SPEC/AC/0180-2016,Rev-0 ,Type-II.	**04**
19.	Provision of Cable binder	Drg. No. CC76120,Item - 1,2,3.100mm,200mm,300mm respectively.	**OK**
20.	Provision of Cable Jacket System.	EDTS-138,Cor-2,Item-5,7,8,9,11.	**OK**

Senior Section Engineer
Quality control / Electrical
Modern Coach Factory Raebareli

ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
21.	Provision of Switch plate assembly along with mobile charging sockets. Make: **SSK**	EDML-086, Rev-6, Am-1, Table-1, Item-1.	**10**
22.	Provision of Switch plate assembly along with mobile charging sockets. Make: **SALZER**	EDML-086, Rev-6, Am-1, Table-1, Item-2.	**10**
23.	Provision of Switch plate assembly along with mobile charging sockets. Make: **SALZER**	EDML-086, Rev-5, Am-1, Table-1, Item-3.	**20**
24.	Provision of High Capacity Inter – Vehicular Coupler Unit (ZS Coupling) (500 A, 750 V,3 ph, 50 Hz). Make:- 1.(NPP): **MLI** 2.(PP): **MLI**	As per Spec. no. RDSO/PE/SPEC/AC/0177(Rev.-0)-2013 with annexure-A, B.	**01 SET**
25.	Mounting of Inter Vehicle coupler	As per drg no.1.10113.0.74.000.001,Alt-B	**OK**
26.	Provision of Wheel Set Earthing equipment. Make:- NPP: **DARSHAN** PP: **DARSHAN**	EDTS101,REV-C,AM-1	**01 SET**
27.	Provision of Anti Skid Disk Brake System.(WSP) Make : **KNORR** Sr no : **0120104476**	As per MDTS 077,Rev.-2 M/s"FAIVELEY" or "Knorr Bremse", or "ESCORTS"	**01 SET**

SSE/EL/QC	**AWM(ELECT.)/MCF/RBL** **SEE(P)/MCF/RBL**

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गुणवत्ता नियंत्रण
आ०रे०डि०का० / लालगंज / रायबरेली
S.S.E./Elect-QC/M.C.F./LLJ/RBL

स० कार्य प्रबन्धक / विद्युत
आ०रे०डि०का० / रायबरेली
A.W.M./Electrical/MCF/RBL